SDKELI®

SMT Safety Light Curtain

（Type 4）

Operation Manual

(2023.03)



TÜVRheinland CERTIFIED

Management System
ISO 9001:2015

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CE RoHS

Jining KeLi Photoelectronic Industrial Co., Ltd.

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Ⅰ. Legislation and standards

(1) SMT Safety light curtain complies with the following legislations and standards:

- EU legislations
  Machinery Directive 2006/42/EC
  EMC Directive 2014/30/EU
- European Standards
  EN 61496-1:2013 (Type 4 ESPE)
  EN 61496-2:2013 (Type 4 AOPD)
  EN ISO 13849-1:2015 (Category 4、PL e)
  EN 61326-1:2013
- International Standards
  IEC 61496-1:2012 (Type 4 ESPE),
  IEC 61496-2:2013 (Type 4 AOPD)
  IEC 61326-1
  ISO 13855

(2) SMT light curtain received the following approvals from TÜV:

- EC Type-Examination in accordance with the EU Machinery Directive
  Type 4 ESPE (IEC 61496-1)
  Type 4 AOPD (IEC 61496-2)
- EMC Competent Body Certificate
- TÜV type approval
  Type 4 ESPE (EN IEC 61496-1)
  Type 4 AOPD (EN IEC 61496-2)
  Category 4（EN ISO 13849-1/-2）
  PL e（EN ISO 13849-1/-2）

(3) SMT light curtain is designed according to the standards listed below :

- EN/IEC 61508
- EN/IEC 61010-1
- EN 60204-1
- EN 60529
- 2014/35/EU (Low voltage directive)

Ⅱ. User instructions

Read this manual thoroughly and confirm the product from the appearance before installing, operating and maintaining SMT light curtain. Please contact us if you have any questions or comments.

(1) Quality Assurance

The quality guarantee period of SMT light curtain is 12 months.

KELI makes no warranty or representation, express or implied, regarding non-infringement, merchantability, or fitness for particular purpose of the products. Any buyer or user acknowledges that the buyer or user alone has determined that the products will suitably meet the requirements of their intended use. KELI disclaims all other

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warranty, express or implied.

(2) Limitations of Liability

KELI shall not be responsible for special, indirect, or consequential damages, loss of profits or commercial loss in any way connected with the products, whether such claim is based on contract, warranty, negligence, or strict liability.

In no event shall responsibility of KELI for any act exceed the individual price of the product on which liability is asserted.

In no event shall KELI be responsible for warranty, repair, or other claims regarding the products unless KELI's analysis confirms that the products were properly handled, stored, installed, and maintained and not subject to contamination, abuse, misuse, or inappropriate modification or repair.

(3) Precautions for Use

If you do not use the product specifications as specified in this manual, or modify the product without authorization, the company will not guarantee the function and performance of the product.

At the customer's request, KELI will provide applicable third party certification documents. But the third party certification documents are not sufficient to fully explain the applicability of SMT grating to the product, machine or system.

The following are some examples of applications for which particular attention must be given.

Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.

Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipments, amusement machines, vehicles, and installations subject to separate industry or government regulations.

Systems, machines, and equipments that could present a risk to life or property.

Please learn about all application restrictions for SMT light curtain.

Never use SMT light curtain in applications that may pose a serious risk to life or property and can not guarantee the security of the entire system.

After the product is scrapped, it should be disposed of as industrial waste. When disposing of it, be sure to follow the requirements and rules, regulations, and laws of industrial wastes in the country or region where the product is located.

(4) Performance

Performance data given in this document is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of KELI's test conditions, and the users must correlate it to actual application requirements.

(5) Change in Specifications

Product specifications and accessories may be changed at any time based on improvements and other reasons.

When the product's rating, performance, or structure changes, the product's specifications will change accordingly. For the change of product specifications, our company will not notify, if in doubt, please contact us.

(6) Errors and Omissions

The contents of the manual have been made as accurate and complete as possible, but there is no guarantee that there are no errors or omissions in this manual.The information mentioned in the specification is provided for reference only and may be replaced by

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updates.The Company shall not be responsible for any errors or omissions that may have occurred in this specification.

(7) Copyright and Copy Permission

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This document is protected by copyright and is intended solely for use in conjunction with SMT light curtain. Please notify us before copying or reproducing this document in any manner, for any other purpose. If copying or transmitting this document to another, please copy or transmit it in its entirety.

Ⅲ. Precautions on safety

The following special information may appear at any place in the manual or on SMT light curtain, as a warning of potential risk or promotion of special attention to information about clarifying or simplifying certain procedures.

This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

! WARNING
WARNING indicates an actual or potential risk or health hazard. They are designed to help you to prevent accidents. Read carefully and follow the warnings!

! CAUTION
CAUTION indicates the key information which, if not avoided, can result in expected legal dispute, or equipment damage. Read carefully and follow the cautions!

Ⅳ. Precautions for safe use

Make sure to observe the following precautions that are necessary for ensuring safe use of the product.

(1) Thoroughly read this manual and understand the installation procedures, operation check procedures, and maintenance procedures before using the product.

(2) SMT light curtain should only be installed, checked, and maintained by a qualified person.

(3) A qualified person is defined as “a person or persons who, by possession of a recognized degree or certificate of professional training, or who, by extensive knowledge, training and experience, has successfully demonstrated the ability to solve problems relating to the subject matter and work” .

(4) OSSDs must satisfy the following conditions:

Not short-circuited with 24V.

Not short-circuited with active signal.

OSSDs output should not exceed the rating.

(5) Do not drop the product.

(6) Dispose of the product in accordance with the relevant rules and regulations of the country or area where the product is used.

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Ⅴ. Meaning of symbols



Symbol of emitter in this operation manual



Symbol of receiver in this operation manual

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Section1 Product description

1.1. System components

SMT safety light curtain is composed of an emitter, a receiver and two transmission cables, as shown in Figure 1.1. The system works with 24V DC power supply, and supplies two channels of transistor output（PNP or NPN）, and state indicating function. The detection range is 2m,5m,8m and 15m. The detection capability is 14mm, 30mm and 46mm. The detection height is 112mm to 2872mm with the extension accuracy of 40mm, refer to 1.7.

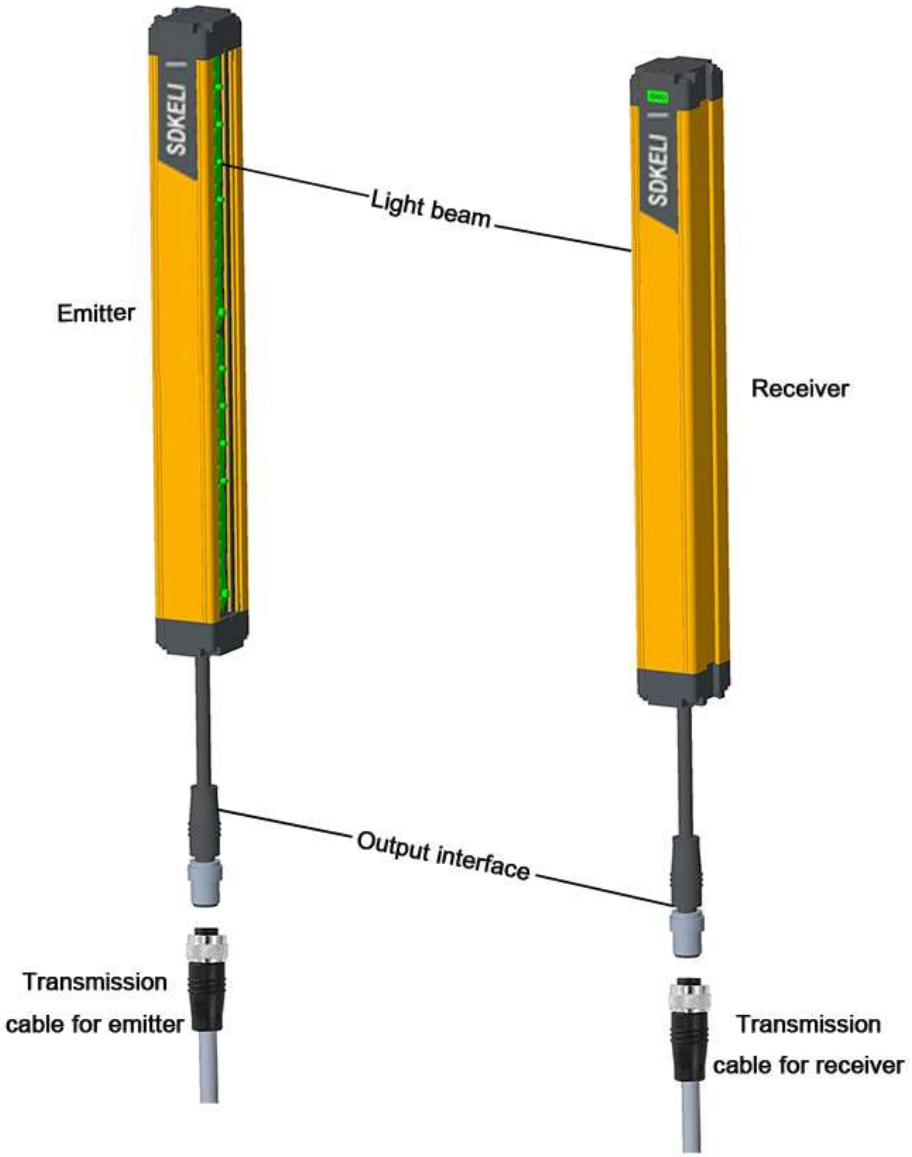
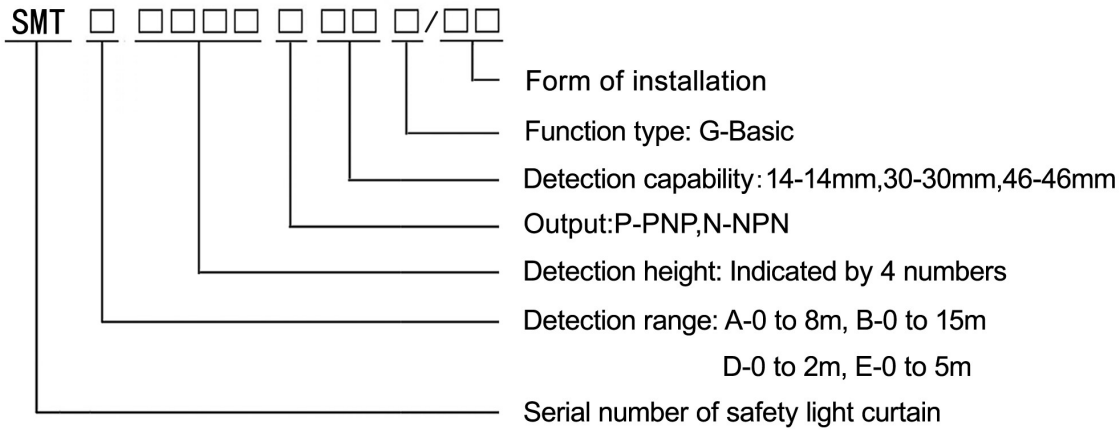


Fig 1.1 Composition of SMT System

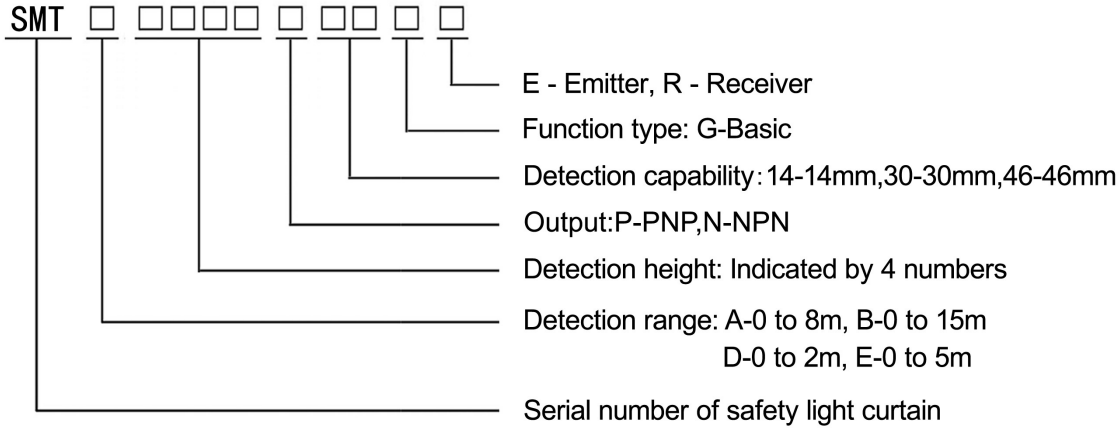
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1.2. Specifications

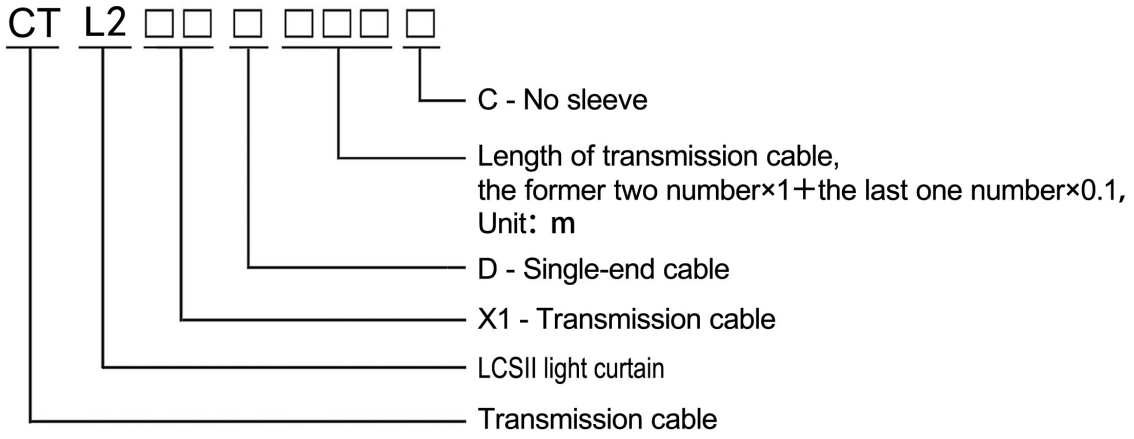
1.2.1. System specification



1.2.2. Emitter / receiver specification



1.2.3. Transmission cable specification



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Table 1.2 Code of bracket installation

NO.	Form	Code
1	ZC mounting	ZC
2	Pipe mounting	GC
3	Double-arm side mounting- T-groove	SCT
4	T-groove mounting	TC
5	Scatter shield ZC mounting	FZC
6	Scatter shield pipe mounting	GF
7	Scatter shield double-arm mounting	SF
8	Magnatic attachment mounting	CX
9	Formal installation of magnetic protective cover	CFZ
10	Side-mounted magnetic protective cover	CFC
11	Double-bracket arm mounting	G1
12	Plate support with magnet mounting	ZBC
13	Plate support with bolt mounting	ZBL

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1.3. Transmission cables

The transmission cable is made of oil-resistant PVC sheathed 6-core shielded cable. One end is an 8-core M12-hole type plug-in connected to the sensor. The other end of each core is stripped from the wire and then connected to the device.

Connections of transmission cables are shown in Fig 1.3.

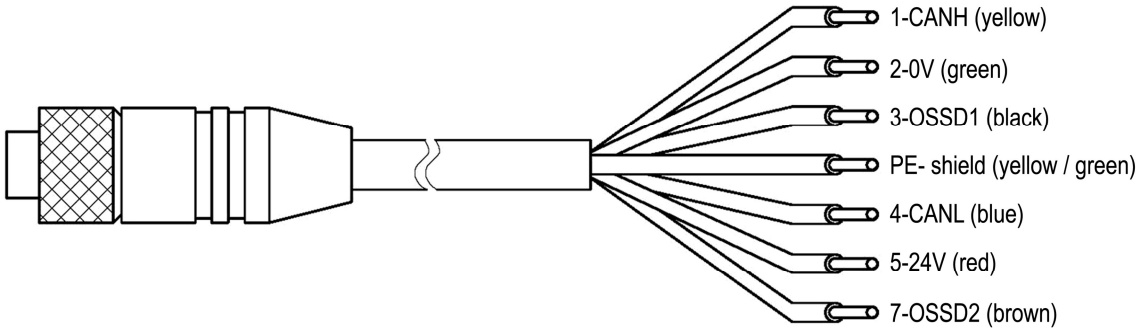


Fig 1.3 Schematic Diagram of Connection Points of SMT Secure Grating Transmission Cable

If the standard transmission cable can not meet the requirements of the use, the extension cable can be used to increase the length of transmission cable. Extension cable is the 6-core shield cable, with the hole seat at one end and the pin seat at the other end. The standard length of extension cable is 5m, 10m and 20m. Cable specifications are shown in Table 1.3:

Table 1.3 List of Specifications for SMT Safety Grating Cables

Name	Specifications	Unit	Single/double terminal	lengt h
LCSII transmission cable – single terminal 2 m	CTL2X1D020C	Pcs	single	2m
LCSII transmission cable – single terminal 3 m	CTL2X1D030C	Pcs	single	3m
LCSII transmission cable – single terminal 4 m	CTL2X1D040C	Pcs	single	4m
LCSII transmission cable – single terminal 5 m	CTL2X1D050C	Pcs	single	5m
LCSII transmission cable – single terminal 10 m	CTL2X1D100C	Pcs	single	10m
LCSII transmission cable – single terminal 15 m	CTL2X1D150C	Pcs	single	15m
LCSII transmission cable – single terminal 20 m	CTL2X1D200C	Pcs	single	20m
Transmission Cable Extension Line - Dual Terminal 5 m	CT6MX3S050C	Pcs	double	5m
Transmission Cable Extension Line - Dual Terminal 10 m	CT6MX3S100C	Pcs	double	10m
Transmission Cable Extension Line - Dual Terminal 20 m	CT6MX3S200C	Pcs	double	20m

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1.4. Applications

To be protected by SMT safety light curtain, the detected object must meet the following conditions:

(1) SMT light curtain can only detect objects which intrude into the detection zone. Detection zone is the rectangular area between the emitter and the receiver, formed by protective height and operating range.

(2) SMT light curtain cannot detect transparent and/or translucent objects.

(3) The size of the guarded object must not be less than the detection capability. Detection capability is the sensing function parameter limit specified by the supplier that will cause actuation of the system. The detection capability of SMT light curtain is 14mm, 30mm and 46mm.

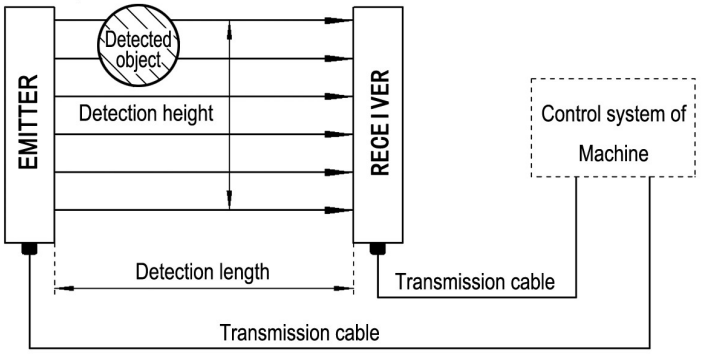


Fig 1.4 Operation schematic diagram

When using SMT safety grating, the following requirements must be observed:

- The guarded machine must be able to stop any where in its cycle, and can only achieve the upper dead point protection for rigid equipment.
- The guarded machine must not present a hazard from flying parts.
- The guarded machine must have a consistent stopping time and adequate control mechanisms.
- All applicable governmental and local rules, codes, and regulations must be satisfied. This is the user's and employer's responsibility.
- All safety-related machine control elements must be designed so that an alarm in the control logic or failure of the control circuit does not lead to failure to danger.
- Do not use radio equipment such as cellular phones, walkie-talkies, or transceivers near SMT light curtain.
- Do not use SMT light curtain in the following types of environments:
  Areas with heavy smoke, particulate matter, and corrosives;
  Areas exposed to intense interference light, such as direct sunlight;
  Areas with high humidity where condensation is likely to occur;
  Areas exposed to vibration or shock levels higher than in the specification provisions;
  Areas where the product may come into contact with water;
  Areas where the product may get wet with oil that can solve adhesive;
  Environments where flammable or explosive gases are present.

! WARNING

Install a protective structure so that the hazardous part of a machine can only be reached by passing through the sensor's detection zone.

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1.5. Appearance

SMT safety light curtain is composed of emitter and receiver, as shown in Fig 1.5.

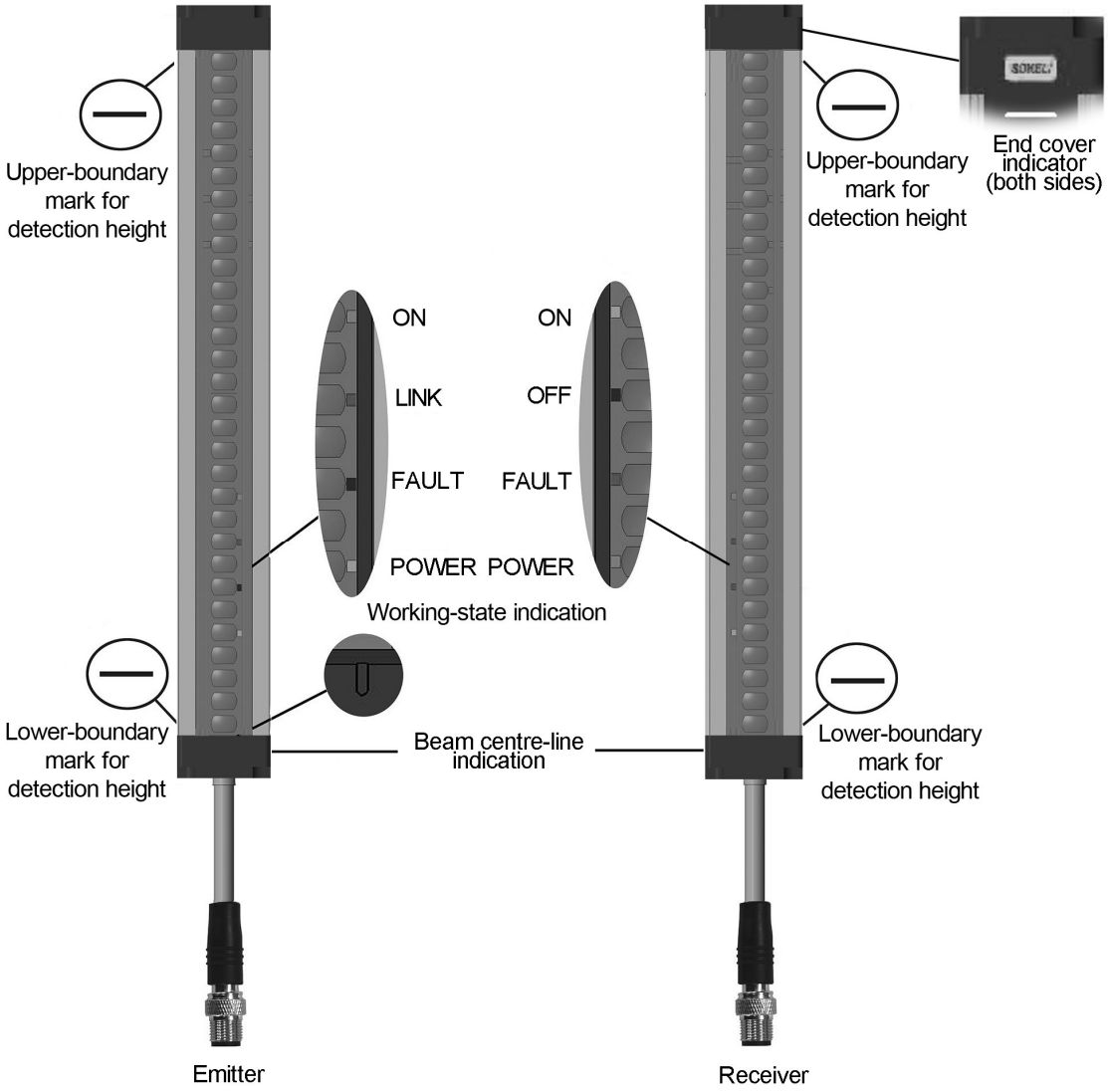


Fig 1.5 Appearance Information of SMT Safety Grating

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Table 1.5 List of indicator light information description

Light curtain	LED indicator	Color	Description
Emitter	POWER	Yellow	Power light, turns on while the power of emitter is on.
	LINK	Blue	Link light, turns on while there is communication between emitter and receiver（line synchronization）.
	FAULT	Red	Fault light, turns on when the system self-test and the emitter is in fault state or the communication is wrong.
	ON	Green	On light, turns on when the OSSDs output ON-state, and the guarded machine works（line synchronization）.
Receiver	POWER	Yellow	Power light, turns on while the power is on.
	ON	Green	On light, turns on when the OSSDs output ON-state. The guarded machine works.
	OFF	Red	Off light, turns on when the OSSDs output OFF-state and the guarded machine can’t work.
	FAULT	Red	Fault light, The indicator light is always on When Receiver fault and communication fault； The indicator light is flashes When the wiring error and external light interference； Wiring errors include OSSD wiring errors.
	END COVER	Red and green	In the ON state, the green light is on; in the OFF state, the red light is on

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1.6. Technical parameters

Executed standards	EN 61496-1 (Type 4 ESPE) EN 61496-2 (Type 4 AOPD) EN ISO 13849-1(Category 4、PL e) EN 61326-1 IEC 61496-1 (Type 4 ESPE), IEC 61496-2 (Type 4 AOPD) IEC 61326-1 ISO 13855		
Related standards	2014/35/EU (Low Voltage Directive) EN/IEC 61508 EN/IEC 61010-1 EN 60204-1 EN/IEC 62061		
Safety class			
Safety level	Type 4 Category 4 PL e		
DCavg	99%		
CCF	100		
$MTTF_D$ /PFH_D	See 1.7 Parameter table		
Optical characteristics			
Detection capability (Opaque objects)	14mm	30mm	46mm
Operating range	Type A: 0 to 8m;Type B: 0 to 15m;Type D: 0 to 2m; Type E: 0 to 5m		
Protection height	112 to 2872mm (Refer to 1.7)		
Effective aperture angle (EAA)	Within ±2.5° for the emitter and receiver at a detection distance of at least 3m according to IEC61496-2		
Light source	Infrared LED (850nm wavelength)		
Environment			
Ambient temperature	Operation	-10℃ to 55℃ (non-condensing)	
	Storage	-30 ℃to 70℃	
Ambient humidity	Operation	35% RH to 85%RH	
	Storage	35% RH to 95%RH	
Resistance to light interference	Incandescent lamp	3000 Lux	
	Fluorescent lamp	3000 Lux	
	Sunlight	10000 Lux	

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Homologous optical interference	There shall be no failure to danger of SMT by light interference from the emitting elements of an AOPD of identical design.	
Enclosure rating		IP65/IP67
Vibration resistance		IEC 61496-1: 10 to 55Hz frequency range, 1 octave/min. sweep rate, 0.35mm + 0.05 amplitude, 20 sweeps per axis
Shock resistance		IEC61496-1: 10g, 16 ms duration, 1000 bumps for each axis (applies to all 3 axes)
Sensor size		J×33×28mm（J: Emitter/Receiver length）
Materials	Enclosure	Extruded aluminum
	End caps	Black nylon, glass reinforced
	Optical window	Type A/B-clear polycarbonate; Type D/E-light grey polycarbonate
	Transmission cable	RVVP
Electrical characteristics		
Supply voltage		24V DC±20% (ripple p-p5% max.)
Current consumption (no load)	Emitter	＜200 mA
	Receiver	＜200 mA
Response time		12 ms～140 ms (Refer to 1.7)
Synchronously way		Compatible with optical synchronization and line synchronization
Safety outputs （OSSD）	PNP	PNP transistor outputs×2, In ON-state, the load current ≤ 300mA, the output voltage ≥ Vcc-2V In OFF-state, the leakage current ≤ 1mA, the residual voltage ≤ 1V(excluding the effect of wire extension),Capacitive load: 0.9 uF, Inductive load: 2H.
	NPN	NPN transistor outputs×2, In ON-state, the load current ≤ 300mA, the output voltage ≤ 2V, In OFF-state, the leakage curren t≤ 1mA, the residual voltage ≤ 2V（excluding the effect of wire extension),Capacitive load: 0.9 uF, Inductive load: 2H.
Startup waiting time		＜2s
Test function		Self-test (After power ON, and during operation)
Protection circuit		Overvoltage and overcurrent protection Output short-circuit protection
Mutual interference prevention function		Interference light avoidance algorithm,In optical synchronization, adjacent machine use different optical communication codes
Accessories		
Accessories	operation manual, installation accessories, manufacturer certificate, packing list	

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1.7. Parameter table

H : Protective height, J :Length of light curtain， L : Length of steel pipe， C : Shield length(Unit：mm)

Detection capability 14mm

Specification	No. of beams	H	Dimensions 33×28×J	L	C	Response time (ms)	$MTTF_D$ (Year)	PFH_D (1/h)	MTTF（Year）
SMT□0112△14G	15	112	33×28×150	500	220	＜16	364	6.44E-09	43
SMT□0152△14G	20	152	33×28×190	500	260	＜18	332	7.04E-09	42
SMT□0192△14G	25	192	33×28×230	500	300	＜19	305	7.76E-09	41
SMT□0232△14G	30	232	33×28×270	500	340	＜21	282	8.67E-09	40
SMT□0272△14G	35	272	33×28×310	750	380	＜23	263	8.67E-09	39
SMT□0312△14G	40	312	33×28×350	750	420	＜25	246	9.81E-09	38
SMT□0352△14G	45	352	33×28×390	750	460	＜27	231	1.08E-08	37
SMT□0392△14G	50	392	33×28×430	750	500	＜28	218	1.08E-08	36
SMT□0432△14G	55	432	33×28×470	750	540	＜30	206	1.19E-08	36
SMT□0472△14G	60	472	33×28×510	750	580	＜32	195	1.19E-08	35
SMT□0512△14G	65	512	33×28×550	1000	620	＜34	186	1.33E-08	34
SMT□0552△14G	70	552	33×28×590	1000	660	＜36	177	1.33E-08	33
SMT□0592△14G	75	592	33×28×630	1000	700	＜37	169	1.50E-08	33
SMT□0632△14G	80	632	33×28×670	1000	740	＜39	162	1.50E-08	32
SMT□0672△14G	85	672	33×28×710	1000	780	＜41	155	1.61E-08	32
SMT□0712△14G	90	712	33×28×750	1000	820	＜43	149	1.61E-08	31
SMT□0752△14G	95	752	33×28×790	1000	860	＜45	143	1.61E-08	30
SMT□0792△14G	100	792	33×28×830	1200	900	＜46	138	1.87E-08	30
SMT□0832△14G	105	832	33×28×870	1200	940	＜48	133	1.87E-08	29
SMT□0872△14G	110	872	33×28×910	1200	980	＜50	129	1.87E-08	29
SMT□0912△14G	115	912	33×28×950	1200	1020	＜52	124	2.03E-08	28
SMT□0952△14G	120	952	33×28×990	1200	1060	＜54	120	2.03E-08	28
SMT□0992△14G	125	992	33×28×1030	1500	1100	＜55	117	2.03E-08	27
SMT□1032△14G	130	1032	33×28×1070	1500	1140	＜57	113	2.23E-08	27
SMT□1072△14G	135	1072	33×28×1110	1500	1180	＜59	110	2.23E-08	27
SMT□1112△14G	140	1112	33×28×1150	1500	1220	＜61	107	2.23E-08	26
SMT□1152△14G	145	1152	33×28×1190	1500	1260	＜63	104	2.47E-08	26
SMT□1192△14G	150	1192	33×28×1230	1500	1300	＜64	101	2.47E-08	25
SMT□1232△14G	155	1232	33×28×1270	1500	1340	＜66	98	2.47E-08	25
SMT□1272△14G	160	1272	33×28×1310	1750	1380	＜68	96	2.47E-08	25
SMT□1312△14G	165	1312	33×28×1350	1750	1420	＜70	94	2.74E-08	24
SMT□1352△14G	170	1352	33×28×1390	1750	1460	＜72	91	2.74E-08	24

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SMT□1392△14G	175	1392	33×28×1430	1750	1500	＜73	89	2.74E-08	24
SMT□1432△14G	180	1432	33×28×1470	1750	1540	＜75	87	3.08E-08	23
SMT□1472△14G	185	1472	33×28×1510	1750	1580	＜77	85	3.08E-08	23
SMT□1512△14G	190	1512	33×28×1550	2000	1620	＜79	83	3.08E-08	23
SMT□1552△14G	195	1552	33×28×1590	2000	1660	＜81	81	3.08E-08	22
SMT□1592△14G	200	1592	33×28×1630	2000	1700	＜82	80	3.08E-08	22
SMT□1632△14G	205	1632	33×28×1670	2000	1740	＜84	78	3.41E-08	22
SMT□1672△14G	210	1672	33×28×1710	2000	1780	＜86	76	3.41E-08	21
SMT□1912△14G	240	1912	33×28×1950		2020	＜97	68	3.80E-08	20
SMT□2152△14G	270	2152	33×28×2190		2260	＜108	61	4.22E-08	19
SMT□2392△14G	300	2392	33×28×2430		2500	＜118	56	4.73E-08	17
SMT□2872△14G	360	2872	33×28×2910		2980	＜140	47	5.76E-08	15

Detection capability 30mm

Specification	No. of beams	H	Dimensions 33×28×J	L	C	Response time (ms)	$MTTF_D$ (Year)	PFH_D (1/h)	MTTF（Year）
SMT□0112△30G	6	112	33×28×150	500	220	＜13	439	5.38E-09	44
SMT□0152△30G	8	152	33×28×190	500	260	＜13	420	5.38E-09	44
SMT□0192△30G	9	192	33×28×230	500	300	＜14	411	5.38E-09	44
SMT□0232△30G	11	232	33×28×270	500	340	＜14	394	5.94E-09	43
SMT□0272△30G	13	272	33×28×310	750	380	＜15	378	5.94E-09	42
SMT□0312△30G	15	312	33×28×350	750	420	＜16	364	6.44E-09	42
SMT□0352△30G	16	352	33×28×390	750	460	＜16	357	6.44E-09	42
SMT□0392△30G	18	392	33×28×430	750	500	＜17	344	6.44E-09	41
SMT□0432△30G	20	432	33×28×470	750	540	＜17	332	7.04E-09	41
SMT□0472△30G	21	472	33×28×510	750	580	＜18	326	7.04E-09	41
SMT□0512△30G	23	512	33×28×550	1000	620	＜19	315	7.04E-09	40
SMT□0552△30G	25	552	33×28×590	1000	660	＜19	305	7.76E-09	39
SMT□0592△30G	26	592	33×28×630	1000	700	＜20	300	7.76E-09	39
SMT□0632△30G	28	632	33×28×670	1000	740	＜21	291	7.76E-09	39
SMT□0672△30G	30	672	33×28×710	1000	780	＜21	282	8.67E-09	38
SMT□0712△30G	31	712	33×28×750	1000	820	＜22	278	8.67E-09	38
SMT□0752△30G	33	752	33×28×790	1000	860	＜22	270	8.67E-09	37
SMT□0792△30G	35	792	33×28×830	1200	900	＜23	263	8.67E-09	37
SMT□0832△30G	36	832	33×28×870	1200	940	＜23	259	9.81E-09	37
SMT□0872△30G	38	872	33×28×910	1200	980	＜24	252	9.81E-09	36
SMT□0912△30G	40	912	33×28×950	1200	1020	＜25	246	9.81E-09	36
SMT□0952△30G	41	952	33×28×990	1200	1060	＜25	243	9.81E-09	36

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SMT□0992△30G	43	992	33×28×1030	1500	1100	＜26	237	9.81E-09	35
SMT□1032△30G	45	1032	33×28×1070	1500	1140	＜26	231	1.08E-08	35
SMT□1072△30G	46	1072	33×28×1110	1500	1180	＜27	228	1.08E-08	35
SMT□1112△30G	48	1112	33×28×1150	1500	1220	＜28	223	1.08E-08	34
SMT□1152△30G	50	1152	33×28×1190	1500	1260	＜28	218	1.08E-08	34
SMT□1192△30G	51	1192	33×28×1230	1500	1300	＜29	215	1.08E-08	34
SMT□1232△30G	53	1232	33×28×1270	1500	1340	＜30	210	1.19E-08	33
SMT□1272△30G	55	1272	33×28×1310	1750	1380	＜30	206	1.19E-08	33
SMT□1312△30G	56	1312	33×28×1350	1750	1420	＜31	203	1.19E-08	33
SMT□1352△30G	58	1352	33×28×1390	1750	1460	＜31	199	1.19E-08	33
SMT□1392△30G	60	1392	33×28×1430	1750	1500	＜32	195	1.19E-08	32
SMT□1432△30G	61	1432	33×28×1470	1750	1540	＜32	193	1.19E-08	32
SMT□1472△30G	63	1472	33×28×1510	1750	1580	＜33	189	1.33E-08	32
SMT□1512△30G	65	1512	33×28×1550	2000	1620	＜34	186	1.33E-08	32
SMT□1552△30G	66	1552	33×28×1590	2000	1660	＜34	184	1.33E-08	31
SMT□1592△30G	68	1592	33×28×1630	2000	1700	＜35	180	1.33E-08	31
SMT□1632△30G	70	1632	33×28×1670	2000	1740	＜35	177	1.33E-08	31
SMT□1672△30G	71	1672	33×28×1710	2000	1780	＜36	175	1.50E-08	31
SMT□1912△30G	81	1912	33×28×1950		2020	＜40	160	1.50E-08	29
SMT□2152△30G	91	2152	33×28×2190		2260	＜43	148	1.61E-08	28
SMT□2392△30G	101	2392	33×28×2430		2500	＜47	137	1.87E-08	27
SMT□2872△30G	121	2872	33×28×2910		2980	＜54	120	2.03E-08	25

Detection capability 46mm

Specification	No. of beams	H	Dimensions 33×28×J	L	C	Response time (ms)	$MTTF_D$ (Year)	PFH_D (1/h)	MTTF（Year）
SMT□0112△46G	4	112	33×28×150	500	220	＜12	461	4.91E-09	45
SMT□0152△46G	5	152	33×28×190	500	260	＜12	450	4.91E-09	44
SMT□0192△46G	6	192	33×28×230	500	300	＜13	439	5.38E-09	44
SMT□0232△46G	7	232	33×28×270	500	340	＜13	429	5.38E-09	44
SMT□0272△46G	8	272	33×28×310	750	380	＜13	420	5.38E-09	43
SMT□0312△46G	9	312	33×28×350	750	420	＜14	411	5.38E-09	43
SMT□0352△46G	10	352	33×28×390	750	460	＜14	402	5.94E-09	43
SMT□0392△46G	11	392	33×28×430	750	500	＜14	394	5.94E-09	42
SMT□0432△46G	12	432	33×28×470	750	540	＜15	386	5.94E-09	42
SMT□0472△46G	13	472	33×28×510	750	580	＜15	378	6.44E-09	42
SMT□0512△46G	14	512	33×28×550	1000	620	＜16	371	6.44E-09	41
SMT□0552△46G	15	552	33×28×590	1000	660	＜16	364	6.44E-09	41

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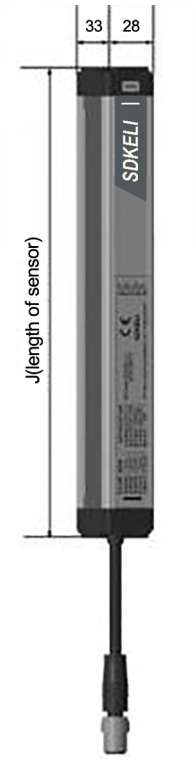
SMT□0592△46G	16	592	33×28×630	1000	700	＜16	357	6.44E-09	41
SMT□0632△46G	17	632	33×28×670	1000	740	＜17	350	6.44E-09	40
SMT□0672△46G	18	672	33×28×710	1000	780	＜17	344	7.04E-09	40
SMT□0712△46G	19	712	33×28×750	1000	820	＜17	338	7.04E-09	40
SMT□0752△46G	20	752	33×28×790	1000	860	＜18	332	7.04E-09	39
SMT□0792△46G	21	792	33×28×830	1200	900	＜18	326	7.04E-09	39
SMT□0832△46G	22	832	33×28×870	1200	940	＜18	321	7.04E-09	39
SMT□0872△46G	23	872	33×28×910	1200	980	＜19	315	7.76E-09	38
SMT□0912△46G	24	912	33×28×950	1200	1020	＜19	310	7.76E-09	38
SMT□0952△46G	25	952	33×28×990	1200	1060	＜19	305	7.76E-09	38
SMT□0992△46G	26	992	33×28×1030	1500	1100	＜20	300	7.76E-09	38
SMT□1032△46G	27	1032	33×28×1070	1500	1140	＜20	296	7.76E-09	37
SMT□1072△46G	28	1072	33×28×1110	1500	1180	＜21	291	7.76E-09	37
SMT□1112△46G	29	1112	33×28×1150	1500	1220	＜21	287	7.76E-09	37
SMT□1152△46G	30	1152	33×28×1190	1500	1260	＜21	282	8.67E-09	37
SMT□1192△46G	31	1192	33×28×1230	1500	1300	＜22	278	8.67E-09	36
SMT□1232△46G	32	1232	33×28×1270	1500	1340	＜22	274	8.67E-09	36
SMT□1272△46G	33	1272	33×28×1310	1750	1380	＜22	270	8.67E-09	36
SMT□1312△46G	34	1312	33×28×1350	1750	1420	＜23	266	8.67E-09	36
SMT□1352△46G	35	1352	33×28×1390	1750	1460	＜23	263	8.67E-09	35
SMT□1392△46G	36	1392	33×28×1430	1750	1500	＜23	259	9.81E-09	35
SMT□1432△46G	37	1432	33×28×1470	1750	1540	＜24	256	9.81E-09	35
SMT□1472△46G	38	1472	33×28×1510	1750	1580	＜24	252	9.81E-09	34
SMT□1512△46G	39	1512	33×28×1550	2000	1620	＜25	249	9.81E-09	34
SMT□1552△46G	40	1552	33×28×1590	2000	1660	＜25	246	9.81E-09	34
SMT□1592△46G	41	1592	33×28×1630	2000	1700	＜25	243	9.81E-09	34
SMT□1632△46G	42	1632	33×28×1670	2000	1740	＜26	240	9.81E-09	34
SMT□1672△46G	43	1672	33×28×1710	2000	1780	＜26	237	1.08E-08	34
SMT□1912△46G	49	1912	33×28×1950		2020	＜28	220	1.08E-08	32
SMT□2152△46G	55	2152	33×28×2190		2260	＜30	206	1.19E-08	31
SMT□2392△46G	61	2392	33×28×2430		2500	＜32	193	1.19E-08	30
SMT□2872△46G	73	2872	33×28×2910		2980	＜37	172	1.50E-08	28

Note：① “□” stands for “A” ,“B”,“D” or “E” ,“△” stands for “P” or “N” (Refer to 1.2).

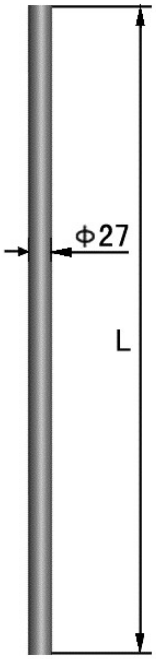
② The length of double arm steel pipe shall not exceed 1.5m.

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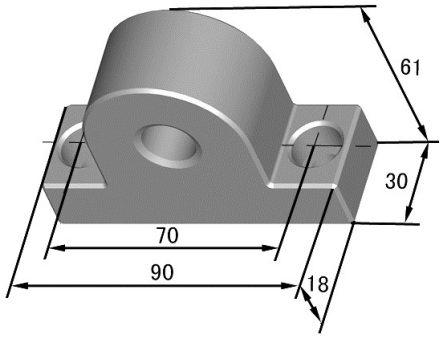
1.8. Dimensions of major parts



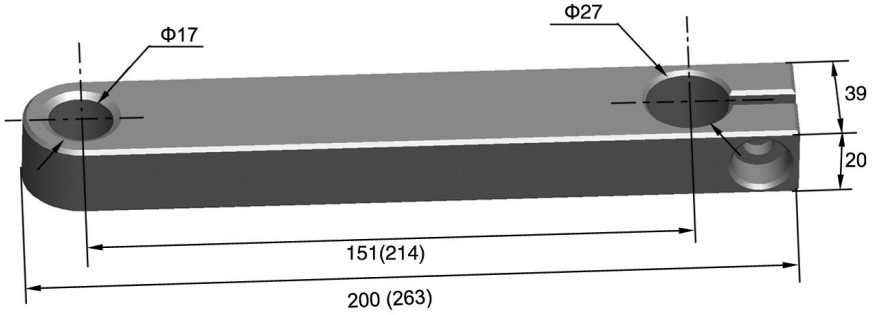
Emitter/Receiver



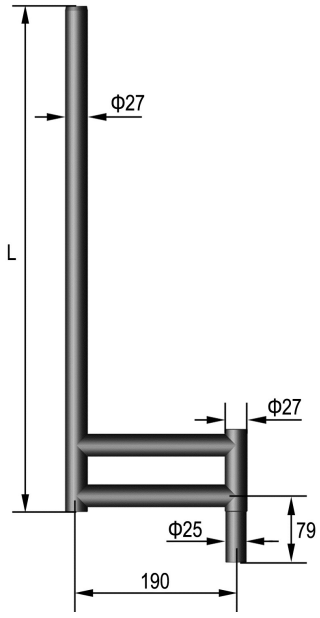
Steel pipe



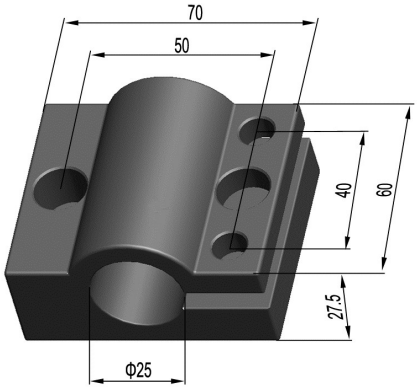
Bracket seat



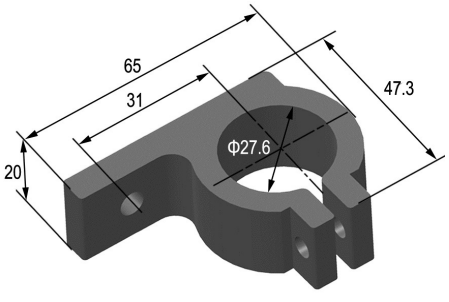
Bracket arm



Double-arm pipe

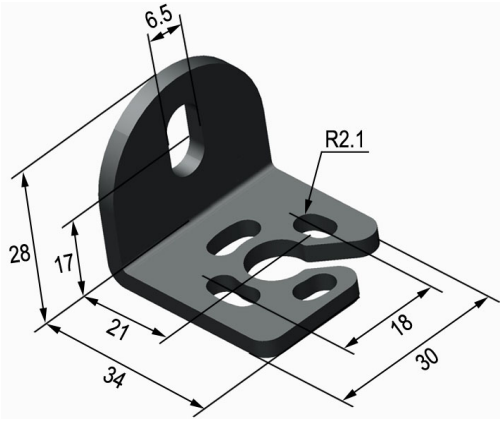


Support seat

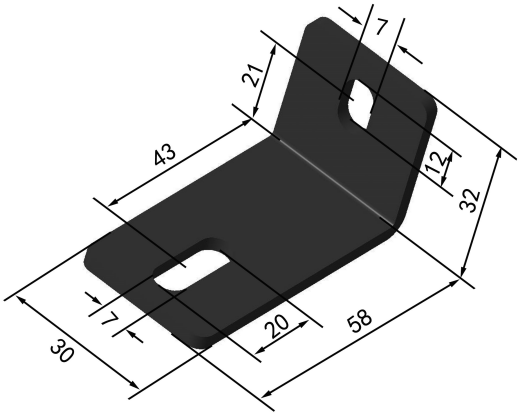


Q-clamp

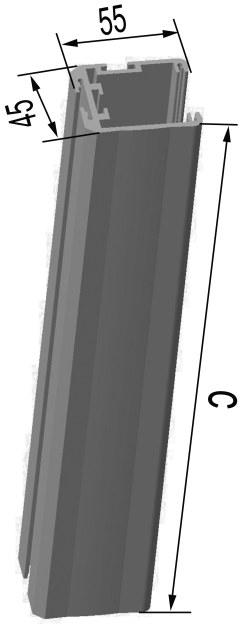
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ZC-mounting bracket



L- bracket



Protection cover

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Section2 Function introduction

2.1. Input / Output interface circuit

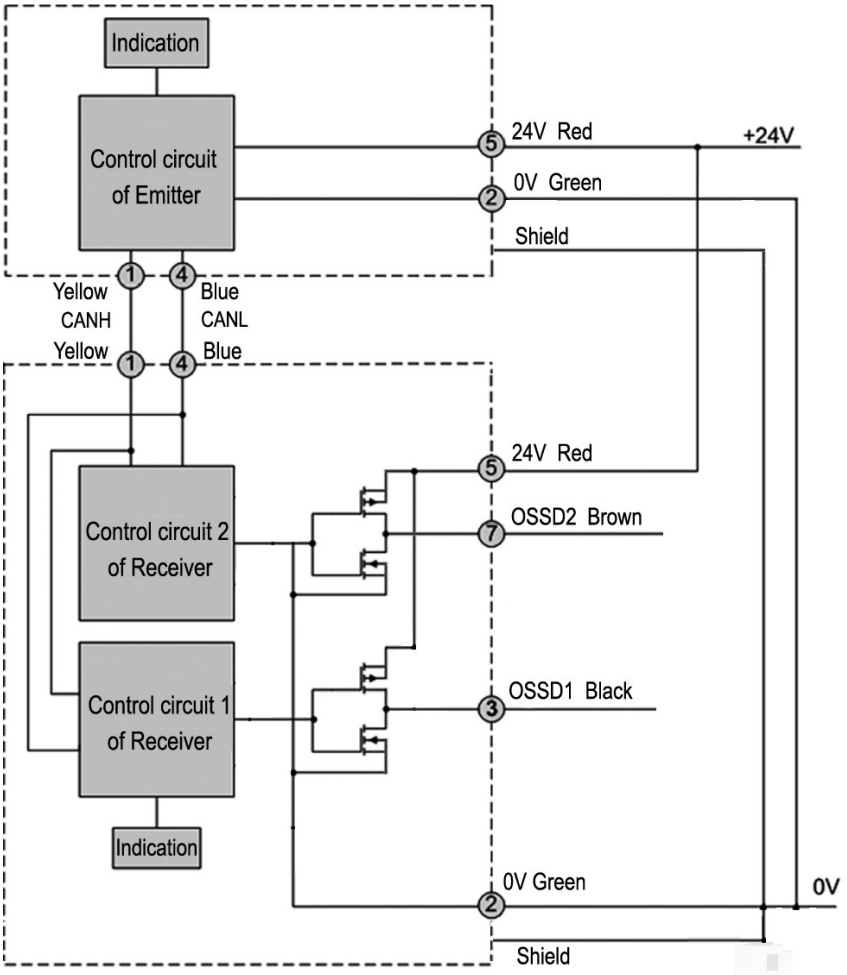


Fig 2.1 Input and Output Interface Circuit Diagram

Table 2.1 Signal and wiring introduction:

Signal label	Meaning of signal	Wiring
Red	Anode of input 24V DC	Connect with anode of input 24V DC
Green	Cathode of input 24V DC	Connect with cathode of input 24V DC
Yellow	The CAN communication interface between emitter and receiver	Link CANH respectively between emitter and receiver, Hanging during optical synchronization
Blue	The CAN communication interface between emitter and receiver	Link CANL respectively between emitter and receiver, Hanging during optical synchronization
Black	Controlling output interface	Safe output interface, supplies one channels of safety output
Brown	Controlling output interface	Safe output interface, supplies one channels of safety output

Note 1: The digits in the circle are the core-numbers of the connector.

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2.2. Function declaration

2.2.1 Self-test function

The SMT performs the self-test when power is turned ON (within 1 second) to check the function and wiring. Also, it regularly performs the self-test (within the response time) while operating, to avoid to output failure to danger signal.



If an error is found in the self-test, the SMT enters lockout state, keeps the OSSDs in OFF-state, and indicates the error at the same time. After the error is removed, only though re-power can release the lockout state .

1) Self-Test Details

   The self-test detects the types of errors described below.

   Emitter

   - Broken or short-circuited cable
   - Communication failure
   - Internal circuit failure

   Receiver

   - Abnormal external power supply voltage
   - OSSDs wiring failure
   - Communication failure
   - External light influence
   - Internal circuit failure

2) Safety output detect

   - While SMT light curtain is in light-passing state, OSSDs outputs ON-state signal with periodical OFF-state signal, as shown in Fig 2.3.1. When OSSDs output circuit failure or be shorted with other interface signals, the detect signal varies, and feedback wrong state, the system turns into lockout state, the fault indicator flicker output, after the fault resolved, the system automatically steps out of the fault state.

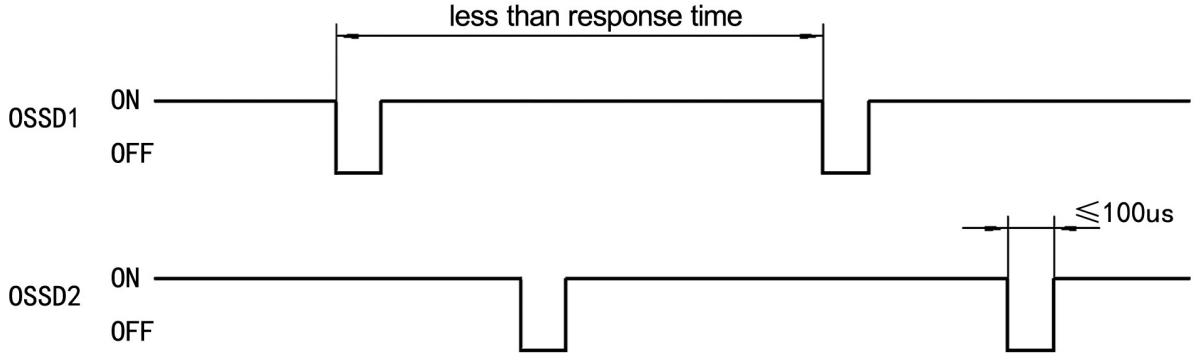


Fig 2.3.1 Security Output Detection Diagram

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3) Light influence detect
   - While external influence light is detected, the system turns into light-shaded state and the fault indicator flicker output, after the fault resolved, the system automatically steps out of the fault state.
4) Light influence detect
   - When the communication wiring between the transmitter and the receiver is wrong or the optical synchronization is not successfully established, the fault indicator light is always on , after the fault resolved, the system automatically steps out of the fault state.
5) Internal circuit detection
   - When the internal signal of the system is incorrect, it enters the lockout-state.

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Section3 Installation and wiring

Please read the warnings carefully before installing, to avoid faulty installation which may cause personal injury.

3.1. Installation requirements

! WARNING

- Make sure that the machine is OFF while installing, failure to do so may resulting in serious injury.
- Do not use this sensor for machines that cannot be stopped by electrical control. For example, do not use it for a pressing machine that uses a full-rotation clutch. Otherwise, the machine may not stop before a person reaches the hazardous part, resulting in serious injury.
- Install the sensor system so that it is not affected by the reflective surface, otherwise, may affect the normal detecting function, resulting in serious injury.
- Do not use SMT in flammable and explosive environment, otherwise, it may cause explosion.
- Make sure that foreign material such as water, oil, or dust does not enter the SMT or the connector while the cap is removed.
- When using a wireless device such as a mobile phone or a radio transceiver near the product, make sure to check that the product is not affected by electromagnetic waves generated by the wireless device and that it can work normally.
- If this product is used in an air medium with heavy smoke or fine particles or a corrosive chemical, it may result in a decline in product quality.
- The SMT cannot protect a person from an object flying from a hazardous zone. Install protective cover(s) or fence(s).

3.1.1 Detection zone and installation method

! WARNING

- Install a protective structure so that the hazardous part of a machine can only be reached by passing through the sensor's detection zone. Install the sensors so that part of the person is always present in the detection zone when working in a machine's hazardous zones.
- If a person is able to step into the hazardous zone of a machine and remain behind the SMT's detection zone, take some other measures to prevent the machine from being restarted. Failure to do so may result in serious injury.

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Do not use the sensor system with mirrors in a retro-reflective configuration as shown in Fig3.1.1.1. Doing so may hinder the normal detection.

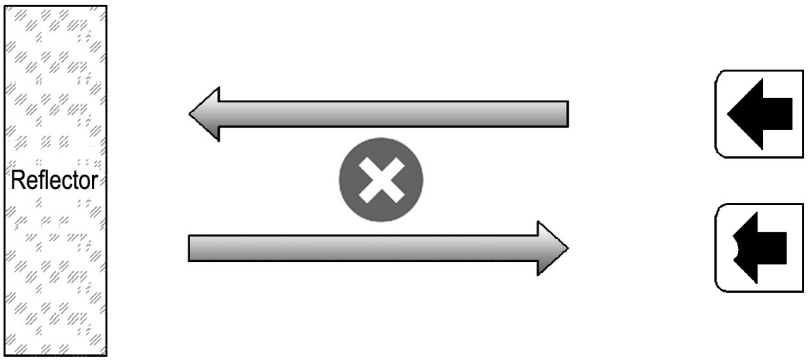


Fig 3.1.1.1 Reflector Constitutes a Schematic Diagram of the Transmitting System.

Correct installation

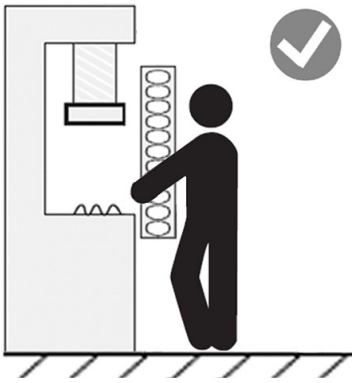


Fig 3.1.1.2 The hazardous zone of a machine can be reached only by passing through the sensor's detection zone.

Incorrect installation

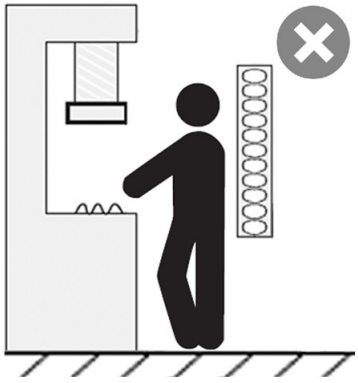


Fig 3.1.1.3 The operator is between the sensor's detection zone and the hazardous zone of a machine.

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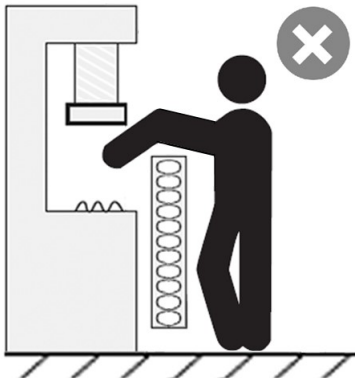


Fig 3.1.1.4 The operator can reach the hazardous zone of a machine through the upper zone to the sensor's detection zone(the ESPE is too low).



Fig 3.1.1.5 The operator can reach the hazardous zone of a machine through the lower zone to the sensor's detection zone(the ESPE is too high).

3.1.2 Safety distance

! WARNING

Make sure to secure the safety distance (S) between the SMT and the hazardous part. Otherwise, the machine may not stop before a person reaches the hazardous part, resulting in serious injury.

! CAUTION

The response time of a machine is the time period from when the machine receives a stop signal to when the machine's hazardous part stops. Measure the response time on the actual system. Also, periodically check that the response time of the machine has not changed.

The safety distance is the distance that must be set between the SMT and a machine's hazardous part to stop the hazardous part before a person or object reaches it (as shown in Fig 3.1.2). The safety distance varies according to the standards of each country and the individual specifications of each machine. Always refer to the relevant standards.

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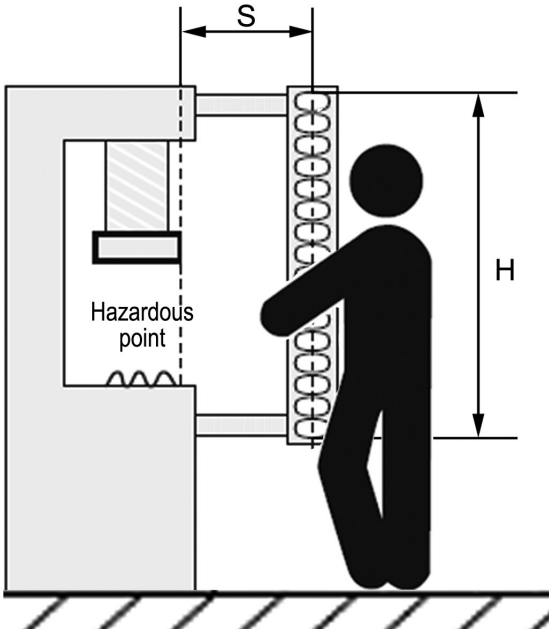


Fig 3.1.2 Safety Distance Diagram

Calculate the safety distance according to International Standard ISO 13855-2002 (European standard EN 999) (Reference)

If a person approaches the detection zone of the SMT perpendicularly

S = K × T ＋ C . . . Formula (1)

•S: Safety distance

•K: Approach speed to the detection zone

•T: Total response time of the machine and SMT

•C: Additional distance calculated by the detection capability of SMT

(1) System that has detection capability of 40mm or less

Use K = 2,000mm/s and C = 8 x (d - 14mm) in formula (1)

for the calculation.

S = 2,000mm/s×(Tm＋Ts)＋8 × (d － 14mm)

• S = Safety distance (mm)

• Tm = Machine's response time (s)

• Ts = Response time of SMT from ON to OFF (s)

• d = Detection capability of SMT(mm)

[Calculation example]

Tm = 0.29s, Ts = 0.02s, d= 14mm:

S= 2,000mm/s×(0.29s＋0.02s) ＋8 × (14mm － 14mm)

= 620mm . . . Formula (2)

If the result < 100mm, use S = 100mm.

If the result exceeds 500mm, use the following expression where K = 1,600mm/s.

S= 1,600mm/s × (Tm ＋ Ts) ＋ 8×(d － 14mm) . . . Formula (3)

So S= 496mm

If the result of this formula (3) < 500mm, use S = 500mm.

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(2) A system with larger detection capability than 40mm

Calculate by using Equation (1) with K = 1,600mm/s and C = 850mm:

S = 1,600mm/s × (Tm ＋ Ts) ＋ 850 . . . Formula (4)

• S = Safety distance(mm)

• Tm = Response time of the machine(s)

• Ts = SMT's response time from ON to OFF (s)

[Example]

Tm = 0.29s，Ts = 0.02s:

S = 1,600mm/s × (0.29s ＋ 0.02s) ＋ 850mm

= 1346mm

Calculate the safety distance according to American standard ANSI B11.19 (reference)

If a person approaches the detection zone of the F3SJ perpendicularly, calculate the safety distance as

shown below.

S = K × (Ts ＋ Tc ＋ Tr ＋ Tbm) ＋ Dpf

•S: Safety distance

•K: Approach speed to the detection zone(the value recommended by OSHA standard is 1,600mm/s)

Approach speed K is not specified in the ANSI B.11.19 standard. To determine the value of K to apply,

consider all factors, including the operator's physical ability.

•Ts = Machine's stopping time (s)

•Tr = Response time of SMT from ON to OFF (s)

•Tc =Machine control circuit's maximum response time required to activate its brake (s)

•Tbm = Additional time (s)

If a machine has a brake monitor, "Tbm= Brake monitor setting time - (Ts + Tc)". If it has no brake

monitor, we recommend using 20% or more of (Ts + Tc) as additional time.

•Dpf = Additional distance

According to ANSI's formula, Dpf is calculated as shown below:

Dpf = 3.4 × (d － 7.0): Where d is the detection capability of SMT（unit: mm）

[Calculation example]]

K = 1,600mm/s, Ts + Tc = 0.07s, brake monitor setting time = 0.1s,

Tr = 0.02s, d = 14mm:

Tbm = 0.1 － 0.07 = 0.03s

Dpf = 3.4 × (14 － 7.0) = 23.8mm

S = 1,600 × (0.07 ＋ 0.02 ＋ 0.03) ＋ 23.8 = 215.8mm

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3.1.3 Distance from reflective surfaces

WARNING

Install the sensor system so that it is not affected by reflective surfaces. Failure to do so may hinder the normal detection, resulting in serious injury.

Install the sensor system at distance D or further from highly reflective surfaces such as metallic walls, floors, ceilings, or workpieces, as shown in Fig 3.1.3.

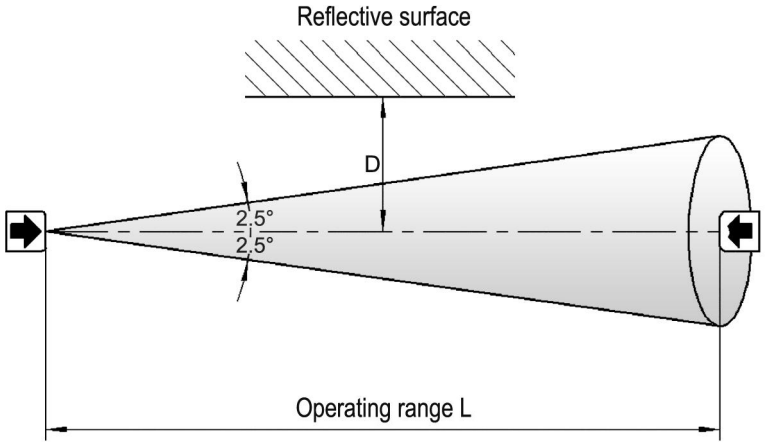


Fig 3.1.3 Reflector Distance Diagram

Distance between an emitter and a receiver (operating range L)	Allowable installation distance D
0 to 3m	0.13m
＞3m	L×tan2.5 ° = L×0.044 (m)

3.1.4 Mutual interference prevention

If several safety light curtains operate in close proximity to each other, the sender beams of one system may interfere with the receiver of another system, as shown in figure A.1. This can disrupt the protective function of the system. This would mean that the operator is at risk. You must avoid such mounting scenarios or take appropriate measures, e.g. by reversing the transmission direction of a system (figure A.2) or by mounting non reflective sight protection walls (figure A.3).

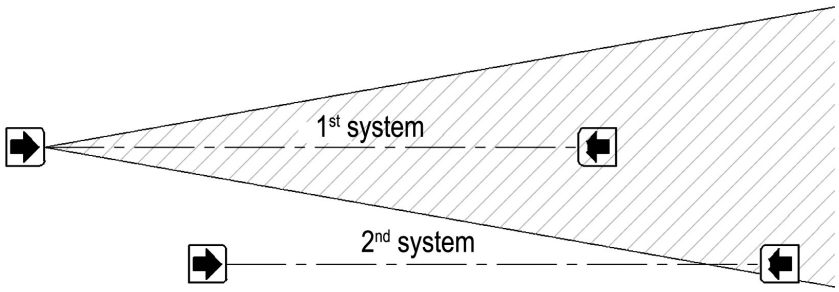


Figure A.1 Unwanted influencing of a 2nd system.
The receiver of the 2nd system is affected by the beams of the 1st

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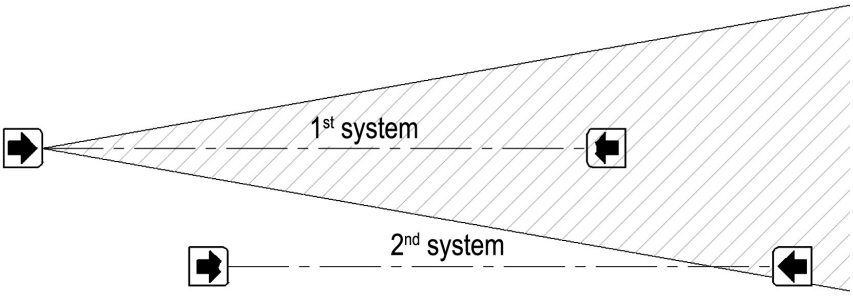


Figure A.2 Reversing the transmission direction of systems in close proximity.
The emitter of the 2nd system is not affected by the beams of the 1st system.

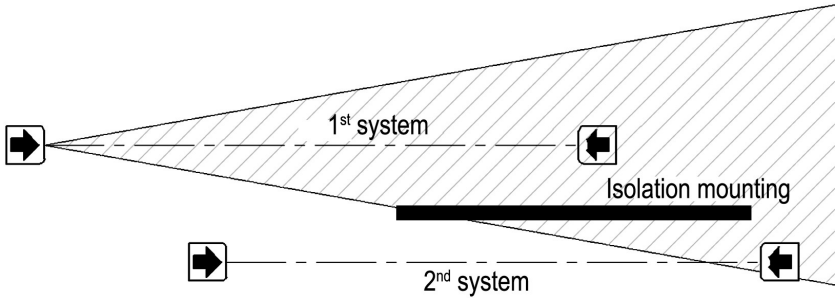


Figure A.3 Mounting non reflective sight protection wall
The emitter of the 2nd system is not affected by the beams of the 1st system.

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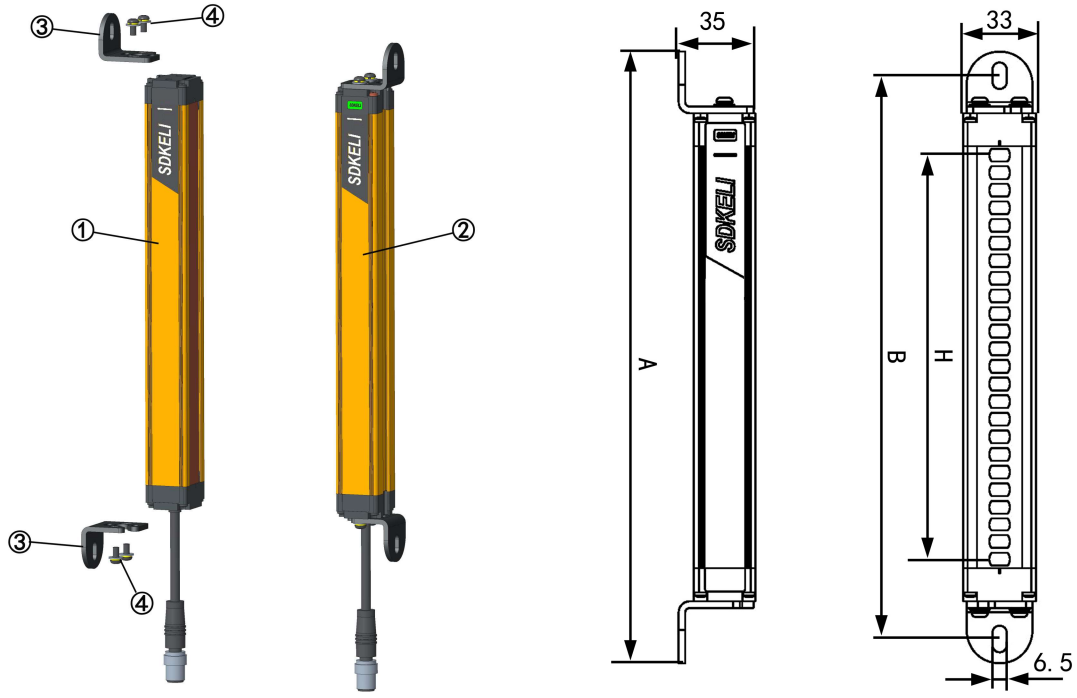
3.2. Installation

WARNING

- Install the emitter and receiver in parallel.
- Install the emitter and receiver so that their vertical direction should match.
- If the vibration of the work environment exceeds the specified value, other measures should be taken to reduce the vibration.
- Installation should strictly abide by the provisions of the safe distance. Refer to 3.1.2 about calculation of actual safety distance.
- The installation of SMT should make sure that the hazardous part of a machine can not be reached by passing through the upper, lower and back side of the detection zone. And the installation position can not be changed after installed.
- Install a protective structure so that the hazardous part of a machine can only be reached by passing through the sensor's detection zone. Install the sensors so that part of the person is always present in the detection zone when working in a machine's hazardous zones. Failure to do so may result in serious injury.
- Make sure that the SMT is securely mounted and its cables and connectors are properly connected.

3.2.1 Installation method

ZC mounting (ZC)——Common front mounting

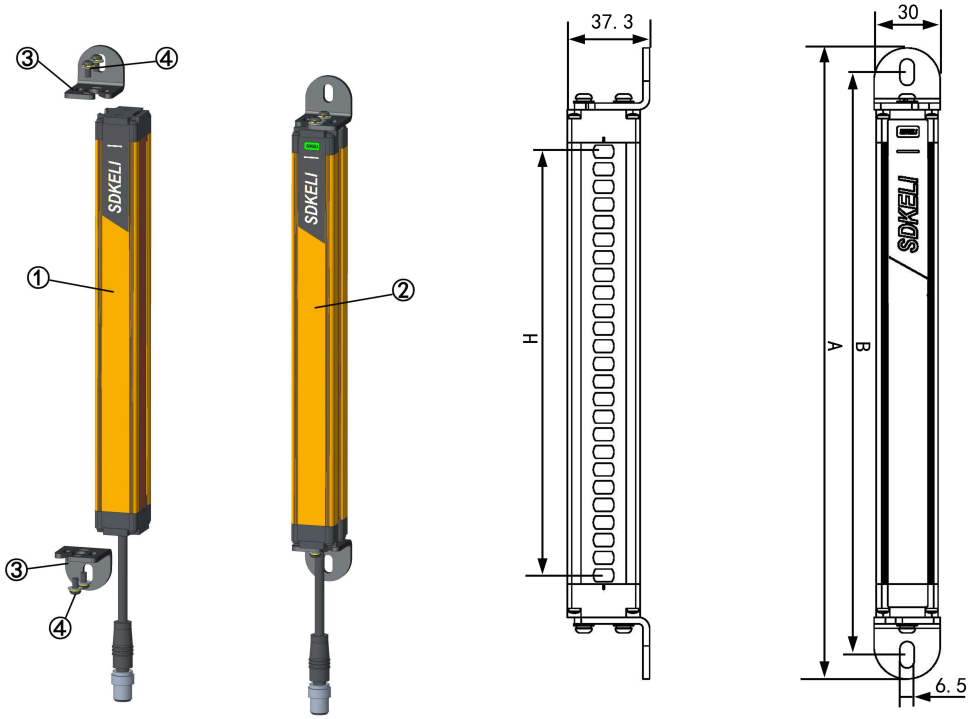


Common front mounting Dimensions

Fig 3.2.1.1 Common Front Mounting Diagram(ZC)

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ZC mounting (ZC)——Common side mounting



Common side mounting　　Dimensions

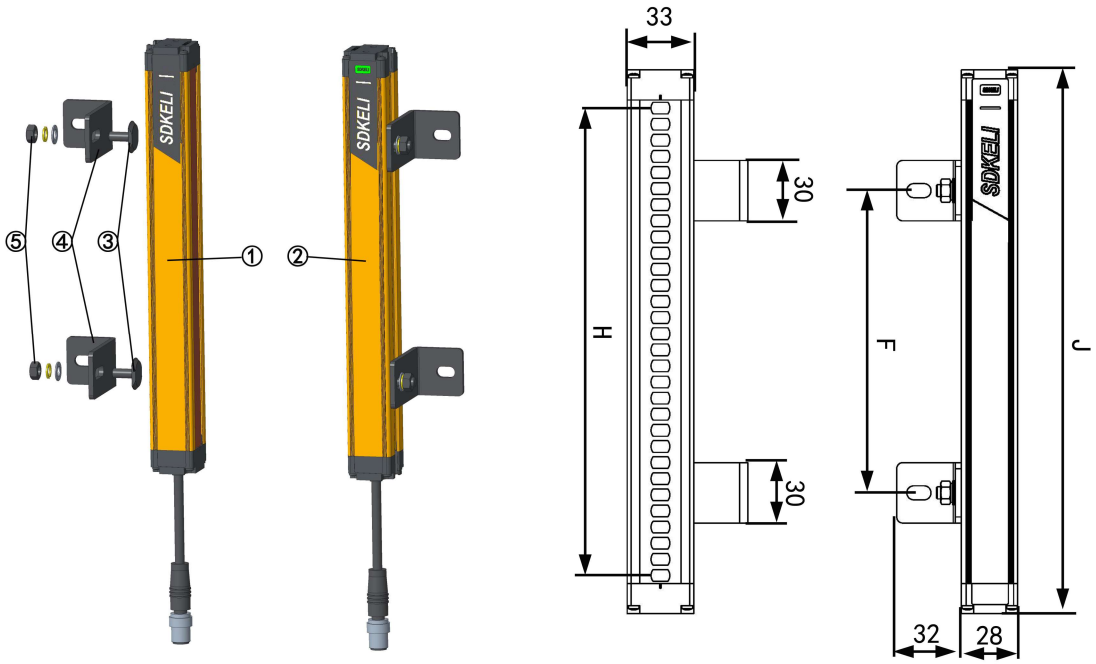
Fig 3.2.1.2 Common Side Mounting Diagram(ZC)

①Emitter　②Receiver　③Mounting brackets　④M4×8 socket head cap screws

H	Protective height (Refer to 1.7 Parameter table）
A	H＋94mm
B	H＋72mm

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T-groove mounting (TC)



T-groove side mounting method Dimensions

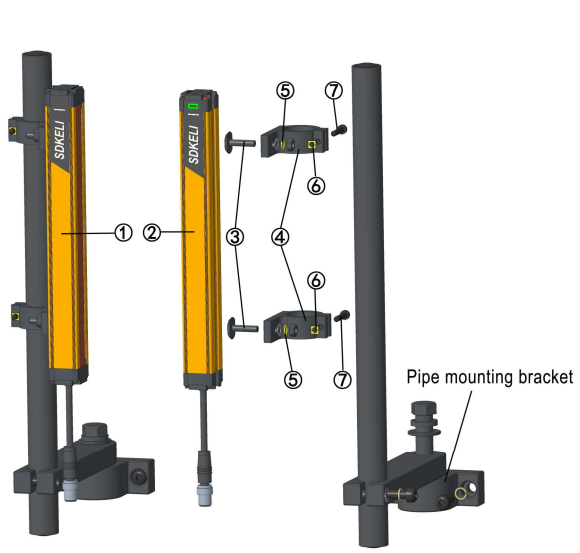
Fig 3.2.1.3 T-groove side mounting diagram(TC)

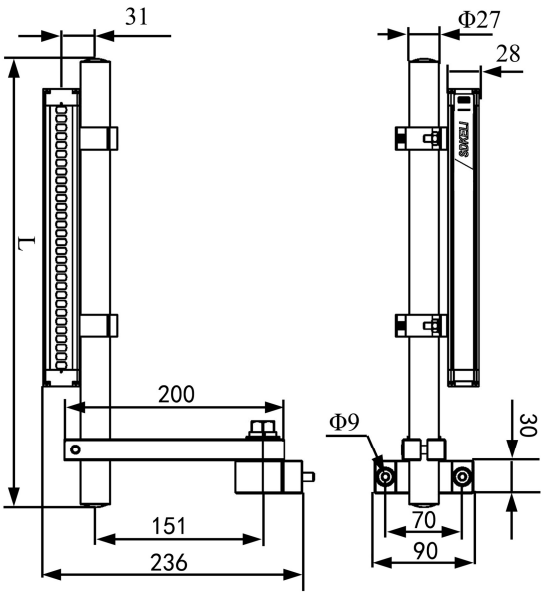
①Emitter ②Receiver ③T-bolt ④L-bend bracket ⑤M6×16 inner hexagon screws

H	Protective height(Refer to 1.7 Parameter table）
J	Sensor length(Refer to 1.7 Parameter table）
F	J/2＜F＜J

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Pipe mounting (GC)



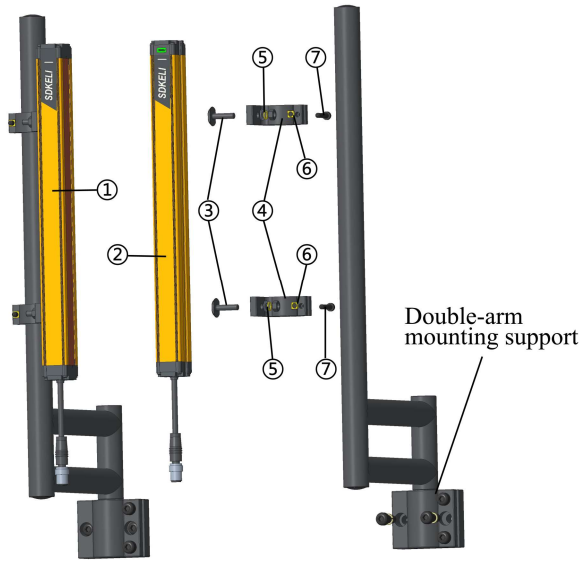


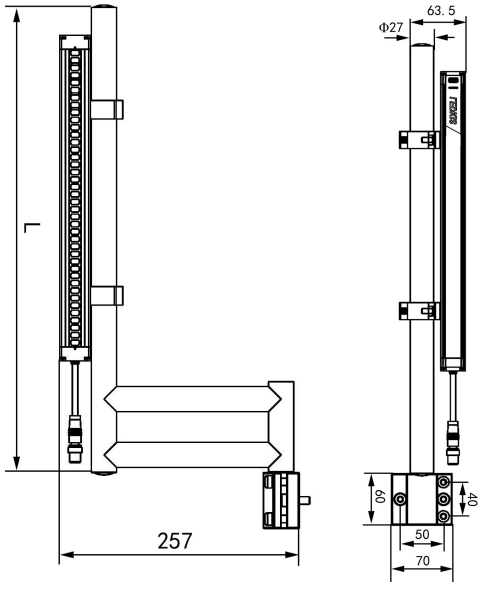
Pipe mounting method Dimensions

Fig3.2.1.4 Pipe mounting and Installation Diagram(GC)

①Emitter ②Receiver ③T-bolt ④Q-Pipe clamp ⑤M6×16 inner hexagon screws ⑥M5 square nut ⑦M5×25 hexagon socket head cap screw with spring washer

Double-arm side mounting——T-groove (SCT)





Double-arm side mounting Dimensions

Fig3.2.1.5 Double-arm side mounting——T-groove(SCT)

①Emitter ②Receiver ③T-bolt ④Q-Pipe clamp ⑤M6×16 inner hexagon screws ⑥M5 square nut ⑦M5×25 hexagon socket head cap screw with spring washer

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Scatter shield ZC mounting (FZC)

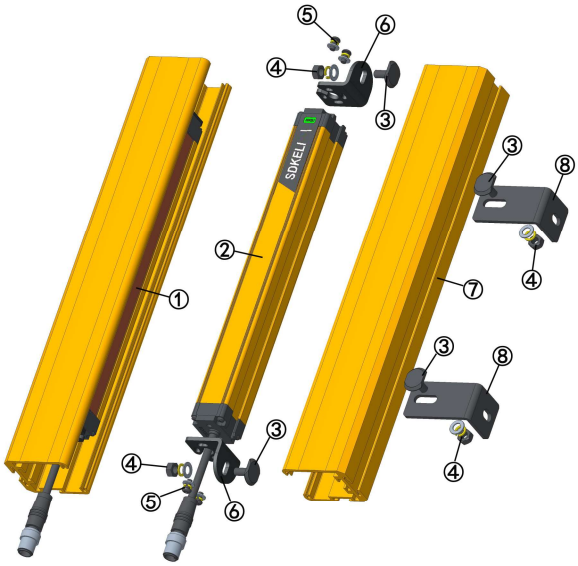


Fig 3.2.1.6 Scatter shield front mounting diagram

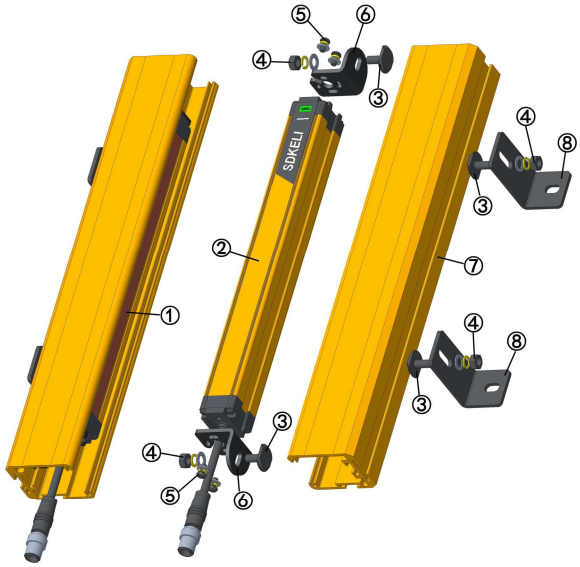


Fig 3.2.1.7 Scatter shield side mounting diagram

①Emitter ②Receiver ③T-bolt ④M6×16 inner hexagon screws ⑤M4×8 socket head cap screws ⑥Mounting brackets ⑦Protection cover ⑧L-bend bracket

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Scatter shield pipe mounting(GF)



Fig 3.2.1.8 Scatter shield pipe mounting diagram(GF)

①Emitter/Receiver ②Protection cover ③Mounting brackets ④M4×8 socket head cap screws ⑤T-bolt with elastic flat washer and nut ⑥M5×25 socket head cap screws ⑦Pipe mounting bracket ⑧Q-Pipe clamp

Scatter shield double-arm mounting (SF)

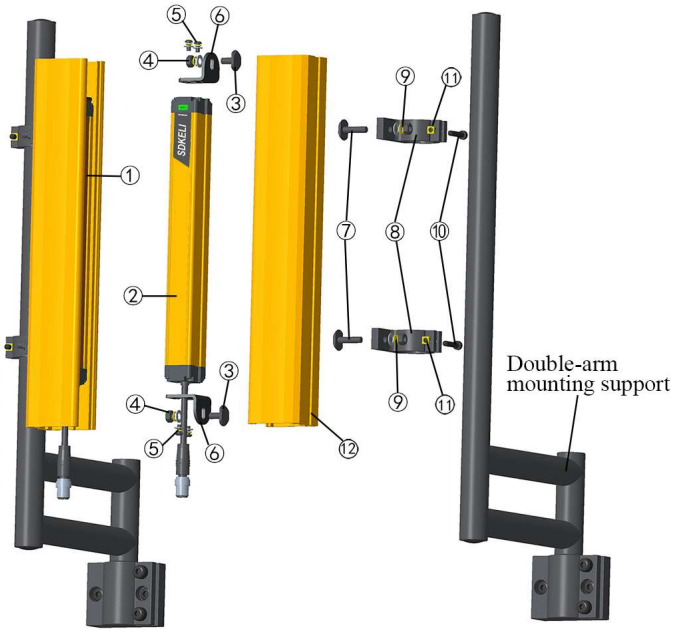


Fig3.2.1.9 Scatter shield double-arm mounting (SF)

①Emitter ②Receiver ③T-bolt（M6×14.5） ④M6 hexagon nut with spring flat washer ⑤M4 × 8 hexagon socket pan head screw with elastic flat pad ⑥Front and side mounting bracket ⑦T-bolt（M6×24） ⑧Q-clamp ⑨M6 hexagon nut with spring flat washer ⑩M5×25 hexagon socket head cap screw with spring washer ⑪M5 square nut ⑫Scatter Shield

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※Warm prompt:

All of the above mounting methods (Except for pipe mounting bracket side mounting) need M6×16 inner hexagon screws (with Φ6 elastic/plain washers) to fix the brackets to the guarded machine.For side mounting of the pipe mounting bracket, M8 × 20 hexagon socket head screws (with spring washer) are required to fix the mounting bracket on the machine wall.

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3.3. Wiring

3.3.1 Precautions

WARNING

- Wiring when the power of SMT is turned OFF
- Double or reinforced insulation must be applied between the input/output interface and dangerous voltage, otherwise may lead to electric shock.
- It is strictly forbidden to short-circuit between OSSDs and the power supply.
- The two OSSDs must be used together; otherwise it may reduce the safety of the system.
- Do not connect each line of SMT to a DC power supply higher than 24V+20%. Also, do not connect to an AC power supply. Failure to do so may result in electric shock.
- The power supply of SMT should not be higher than 24V±20%, otherwise it may affect the stability of the light curtain.
- When replacing cable connectors with other types of connectors, connectors with IP67 or higher protection level should be used.
- Properly perform the wiring after confirming the signal names of all the terminals.
- Be sure to route the SMT cable separate from high-potential power lines or through an exclusive conduit.
- Be sure to follow the relevant electrical codes, regulations, rules, and laws of the country or region where the product is used when wiring electrical wiring.

CAUTION

- When EMC interference is strong or wiring is difficult in the field environment, it is recommended to use optical synchronous wiring.
- When two sets of optical synchronous light curtain are installed in parallel, different optical communication codes should be adopted to improve the anti-optical interference ability.
- When there is strong optical interference in the field or there is optical interference between two adjacent light curtain, it is recommended to use line synchronous connection mode.

3.3.2 Power supply

WARNING

For SMT light curtain, the DC power supply unit must satisfy all of the following conditions.

In order to ensure that the SMT fulfills requirements of IEC 61496-1, the DC power supply must fulfill all of the following requirements:

- Must be within the rated power voltage (24V DC ± 20%)
- Fulfill requirements of load current
- Must comply with EMC directives (industrial environment)

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- Double or reinforced insulation must be applied between the primary and secondary circuits
- Output holding time must be 20ms or longer when the supply voltage fluctuates or drops
- The output current is bigger than 1A, with automatic recovery of overcurrent protection characteristics
- The power supply must have output overvoltage and overcurrent protection function
- Overcurrent protection is realized by the resettable fuse (PPTC) inside of the SMT light curtain, external power supply must have overcurrent protection function to prevent input current to be greater than 1.5A
- Must comply with laws and regulations, regarding EMC and electrical equipment safety, of the country or region where the SMT is used (Ex: In EU, the power supply must comply with the EMC Directive and the Low Voltage Directive.)

3.3.3 Wiring steps

! WARNING

When extending the communication line with a cable other than the dedicated cable, use a cable with the same or superior specifications, and don't make it exceed the specified maximum length, failure to do so may affect the stability of SMT.

Wiring steps：

1) Connect the emitter's cable to the emitter
2) Connect the receiver's cable to the receiver
3) Wiring according the basis of the functional requirements.

3.3.4 Wiring of the emitter's cable and the emitter

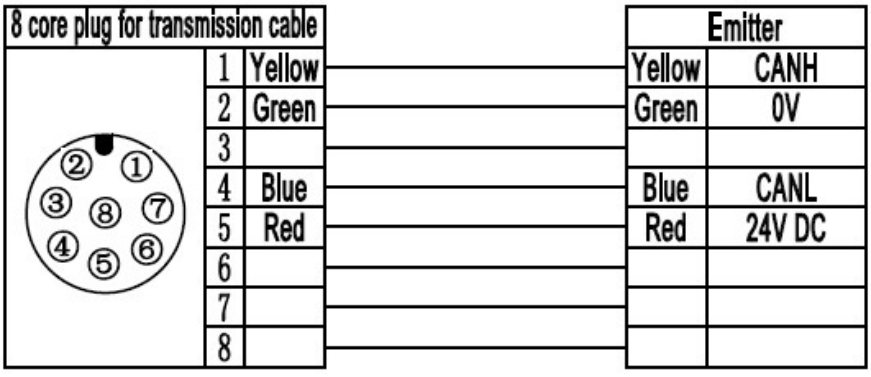


Fig 3.3.4 Wiring Diagram of the Emitter's Cable and the Emitter

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3.3.5 Wiring of the receiver's cable and the receiver

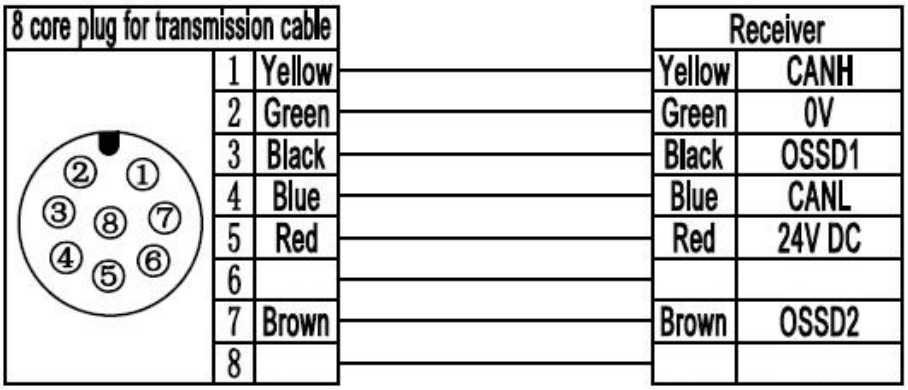
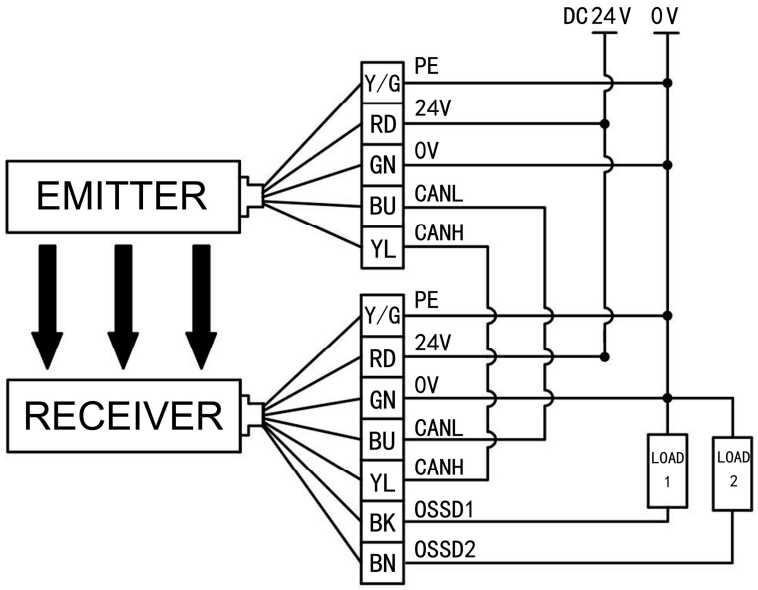


Fig 3.3.5 Wiring Diagram of the Receiver's Cable and the Receiver

CAUTION
The floating signal wires must be insulated separately! Optical communication coding is selected through CANL wiring, and it needs to be powered on again when switching optical communication coding;

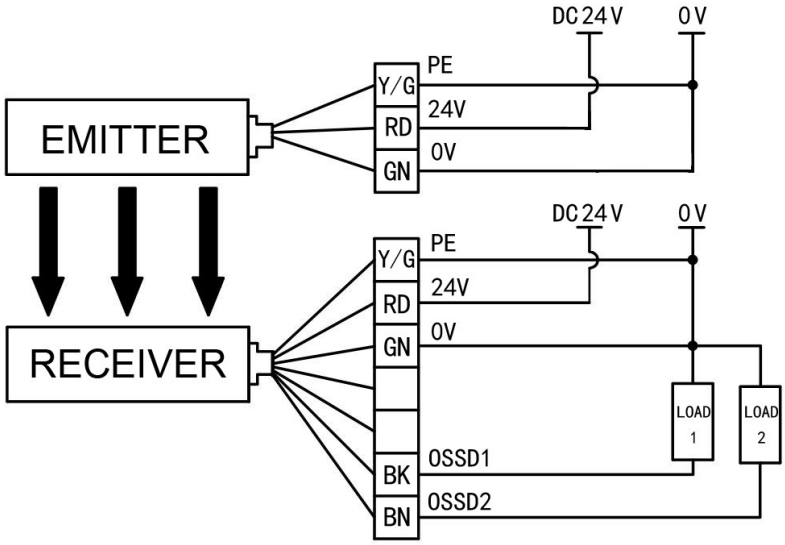
3.3.6. PNP output type, line synchronization mode



Load 1, load 2: relay or other equipment to control dangerous parts of the machine;

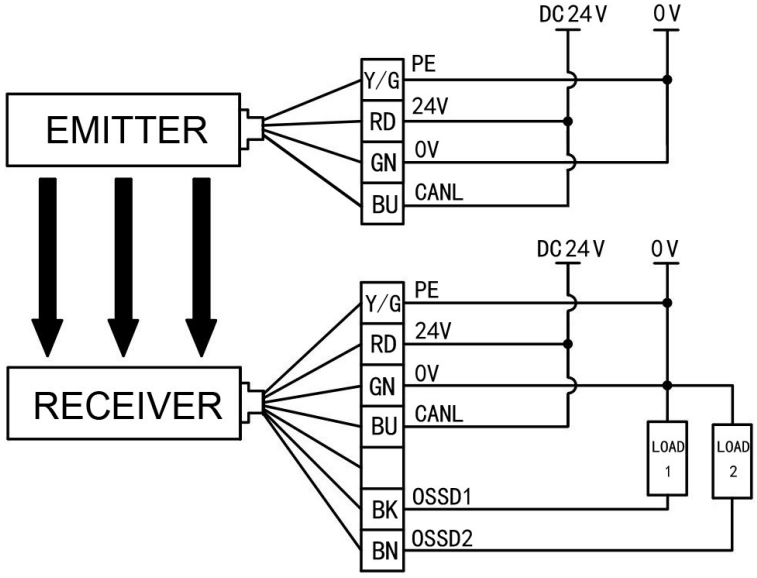
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3.3.7. PNP output type, optical synchronization mode, Optical communication coding 1



Load 1, load 2: relay or other equipment to control dangerous parts of the machine;

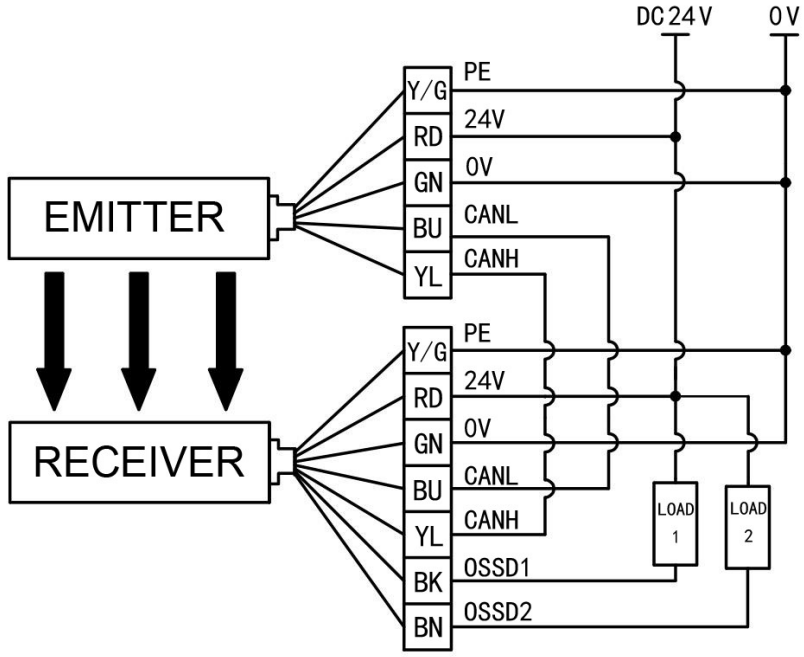
3.3.8. PNP output type, optical synchronization mode, Optical communication coding 2



Load 1, load 2: relay or other equipment to control dangerous parts of the machine;

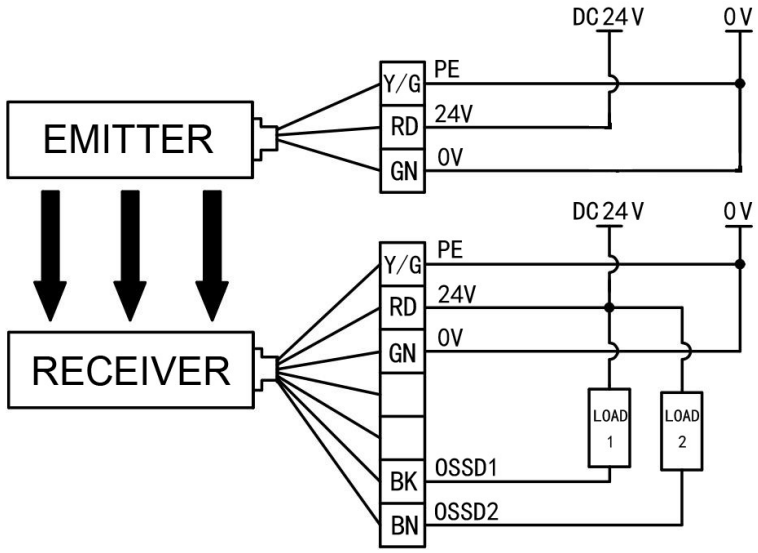
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3.3.9. NPN output type, line synchronization mode



Load 1, load 2: relay or other equipment to control dangerous parts of the machine;

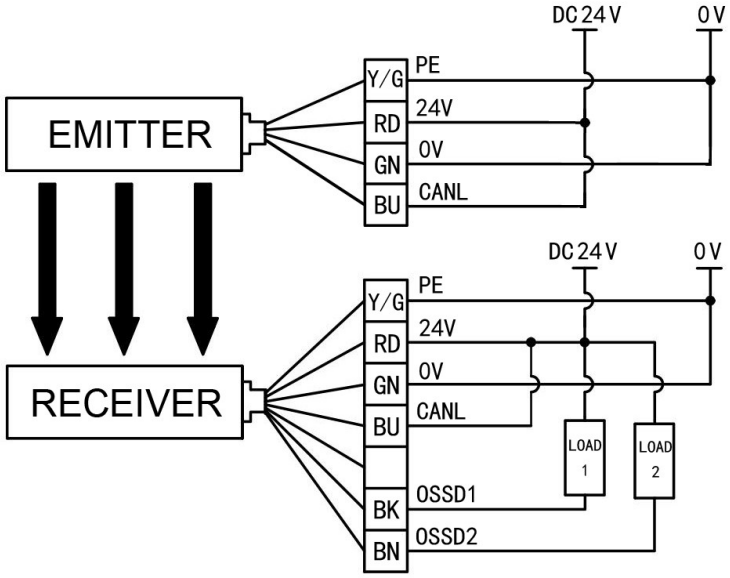
3.3.10. NPN output type, optical synchronization mode, Optical communication coding 1



Load 1, load 2: relay or other equipment to control dangerous parts of the machine;

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3.3.10. NPN output type, optical synchronization mode, Optical communication coding 2



Load 1, load 2: relay or other equipment to control dangerous parts of the machine;

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Section4 Check and debugging

WARNING

Make sure to test the operation of SMT after installation to verify that SMT operates as intended. Make sure to stop the machine until the test is complete. Unintended function settings may cause a person to go undetected, resulting in serious injury.

After installation, the highest level administrator must use the following checklist to verify the operation, placing a check mark in each of the boxes.

4.1. Installation condition check

☐ The machine itself does not prevent the operation of safety functions such as stopping.

☐ The hazardous part of a machine cannot be reached without passing through the detection zone of SMT.

☐ SMT can always detect a worker who is working in the hazardous zone.

☐ Safety distance has been calculated. Calculated distance: S =____mm.

☐ The actual distance is equal to or greater than the calculated distance. Actual distance =__ mm.

☐ Reflective objects are not installed in prohibited zones.

☐ It can't be used in flammable or explosive atmosphere.

4.2. Wiring check before power is turned on

☐ Power supply unit must be dedicated to SMT. It must have tolerance against total rated current of devices if it is connected to multiple devices.

☐ The power supply unit is a 24V DC unit that conforms to the EMC Directive, Low-voltage Directive, and output holding specifications.

☐ The power supply polarity is not connected in reverse.

☐ Emitter/receiver cables are properly connected to the respective emitters/receivers, and the signal cables are connected correctly.

☐ Double insulation or reinforced insulation is used between I/O lines and the hazard potential (dangerous power supplies, etc.).

☐ Loads are not connected to the 24V DC line.

☐ OSSDs are not short-circuited to 24V DC line.

☐ All lines are not connected to dangerous power source.

☐ Specification of emitter and receiver must be the same.

☐ When 2 or more sets of SMT are used, mutual interference prevention measures are taken.

☐ Power supply's 0V and the shielding layer must be grounded.

☐ Use transmission cables prepared by KELI, and the length of the cables can't exceed the specified value.

☐ Neither connectors nor terminals can be loose.

☐ Cables must not be bent, cracked, or damaged. The cables in the connector end should be relaxed to avoid damaging the connectors.

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4.3. Operation check while the machine is stopped

☐ The diameter is consistent with the detection capability of SMT.

When the test rod enters into the detection zone, SMT light curtain retains light-shaded state; after the test rode leaves the detection zone, the light curtain turns into light-passing state.

Move the test rod slowly through the protective field to be tested, as shown in figure ①, the red OFF-state indicator on the receiver is on.

Then move the test piece along the edges of the protective field, as shown in figure ②, the red OFF-state indicator on the receiver is on. Remove the test piece, the green ON-state indicator on the receiver is on.

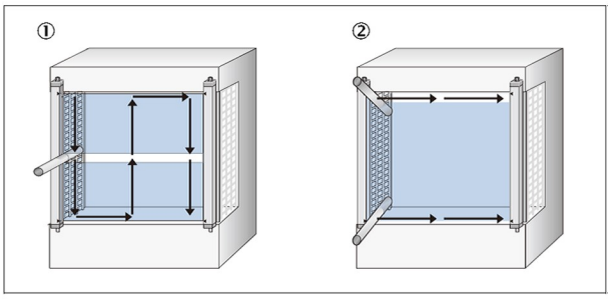


Fig 4.3 Schematic Diagram of the Test Method of the Test Piece in the Detection Area

4.4. Checking that hazardous parts stop while the machine operates

☐ The hazardous parts stop immediately when a test piece is inserted into the detection zone at 3 positions: "directly in front of the emitter", "directly in front of the receiver", and "between the emitter and receiver". (Use the appropriate test piece.)

☐ The hazardous parts remain stopped as long as the test piece is in the detection zone.

☐ The hazardous parts stop when the power of SMT is turned OFF.

☐ The actual response time of the whole machine is equal to or less than the calculated value.

! WARNING

- For presses on which the slide can stop at any point in one stroke, the braking must not have any failure!
- For presses which can only realize upper dead point protection, the machine tool can not have the clutch failure!
- If the braking is at fault, the guarded machine must be repaired!
- If the braking of guarded machine is at fault, the SMT can not protect the operator.

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Section5 Maintenance

WARNING

- Perform daily and 6-month inspection for SMT. Otherwise, the system may fail to work properly, resulting in serious injury.
- Do not try to disassemble, repair, or modify this product. Doing so may cause the safety functions to stop working properly.

CAUTION

Hot plugging for the connectors of SMT is forbidden!

To ensure safety, keep a record of the inspection results. When the user is a different person from those who installed or designed the system, he/she must be properly trained for maintenance.

5.1. Inspection at startup and when changing operators

☐ There is no approach route other than through the detection zone of SMT.

☐ Part of the operator's body always remains in the detection zone of SMT when working around the machine's hazardous part.

☐ The actual safety distance is equal to or greater than the calculated value.

☐ Reflective objects are not installed in prohibited zones.

☐ There must be no dirt on nor damage to the optical surface.

☐ The test piece is not deformed, fulfills requirements of the detection capability.

☐ When the power of SMT is turned ON while nothing is in the detection zone, it must output light-passing state in 1s.

☐ The light curtain retains light-shaded state while the test piece is moved around in the detection zone according to 4.3.

5.2. Inspection for the guarded machine

☐ The hazardous parts are movable when nothing is in the detection zone.

☐ The hazardous parts stop immediately when a test piece is inserted into the detection zone.

☐ The hazardous parts remain stopped as long as the test piece is in the detection zone.

☐ The hazardous parts stop when the power of the SMT is turned OFF while nothing is in the detection zone.

☐ The machine itself does not prevent the operation of safety functions such as stopping.

5.3. Items to inspect every 6 months or when machine settings are changed

In addition to inspection items in 4.1 and 4.2, following items must also be verified.

☐ The outputs of SMT and the machine are properly wired.

☐ The total number of times that the control relays/contactors have switched is significantly lower than their design lives.

☐ There is no interference light.

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- ☐ Power supply's 0V must be grounded.
- ☐ The cables must not be bent, cracked, nor damaged.
- ☐ SMT is fixed fasten, no loose.
- ☐ The changing of machine setting affects the safety of the control system.

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Section6 Troubleshooting

WARNING

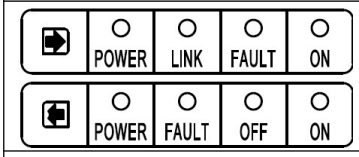
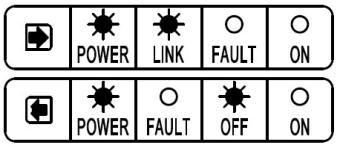
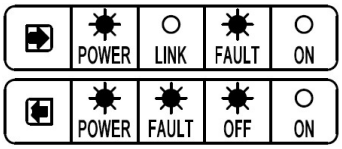
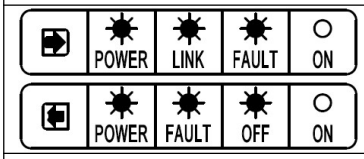
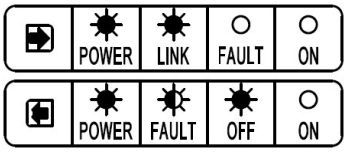
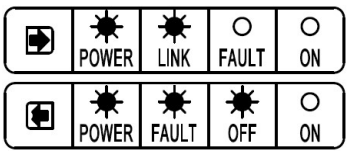
Do not try to disassemble, repair, or modify this product. Otherwise may cause the safety functions to stop working properly.

CAUTION

While in operation, the power supply's 0V and the shielding layer must be grounded!

6.1. Fault state

If an error is detected, the SMT enters lockout state, keeps the OSSDs in OFF-state. When the OSSDs signal lines are wired incorrectly , the receiver's fault indicator flashes. When other faults are detected, the red fault indicator is always on. For faults caused by incorrect wiring, after the fault is removed, the system automatically removes the fault state.

Phenomenon	Cause	Solution
	No working power	Check and repair the electric circuit or replace the power supply
	Bad for light	Restart the machine
	Dirty surface	Clean the surface
	Emitter or Receiver fault	Replace the emitter or Receiver with a same specification one
	Communication fault	Check and repair the electric circuit or replace the power supply
	Emitter fault	Replace the emitter or Receiver with a same specification one
	Emitter fault	Replace the emitter with a same specification one
	Check that there is interference light in the detection zone	Eliminate interference source
	Short circuit between OSSD and other signals	Check and repair the electric circuit
	Fault of the receiver	Replace the receiver with a same specification one
	Check that there is interference light in the detection zone	Eliminate interference source
	Supply voltage drops below the specified value or lack of supply current	Replace the power supply
	Fault of the receiver	Replace the receiver with a same specification one

☀ : ON ○ : OFF ◐ FLASH

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6.2. Fault of brake system of the machine

Phenomenon	Cause	Solution
The SMT type safety light bar indicator is normal and the device does not work.	The electric circuit of guarded machine connected with OSSD short circuit or wrong connected	Check and repair the electric circuit of guarded machine connected with OSSD
	Electric failure of guarded machine	Check and repair electric circuit of guarded machine
The SMT type safety light indicator is converted to normal, the safety grating is blocked, and the equipment cannot be stopped.	Electric failure of guarded machine	Check and repair electric circuit of guarded machine
	The braking of guarded machine is at fault.	Check the guarded machine
The SMT safety light barrier indicator is switched to normal, the safety grating is blocked, and the device cannot stop immediately.	The clutch of guarded machine is at fault	Check the guarded machine

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Section7 Version

Version	Date	Modification
V1.0	2023-03	

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